

TWENTY-FOURTH ANNUAL



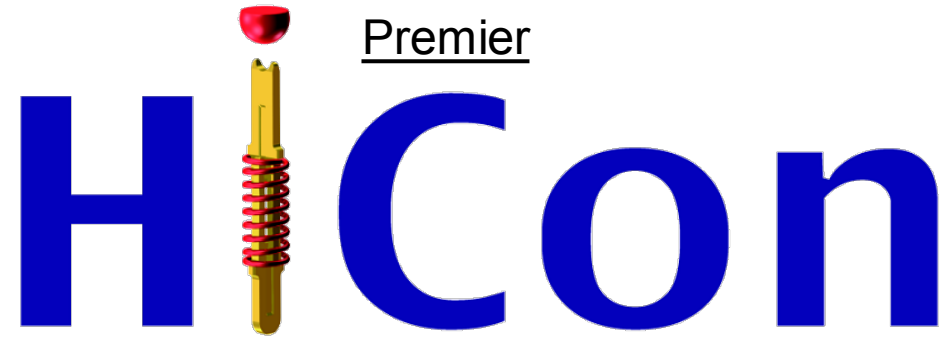
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DoubleTree by Hilton
Mesa, Arizona
March 5-8, 2023

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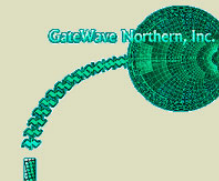
www.testconx.org

Into the PCB at 90 – high GHz signal launches

Gert Hohenwarter
GateWave Northern, Inc.



Mesa, Arizona • March 5–8, 2023



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Problem

- High speed coaxial cable connectors and sockets for 5G and automotive radar circuits require adjustment of PCB parameters for (optimal) functionality.
- Interconnect architecture must be carefully defined and examined to avoid spurious resonances.



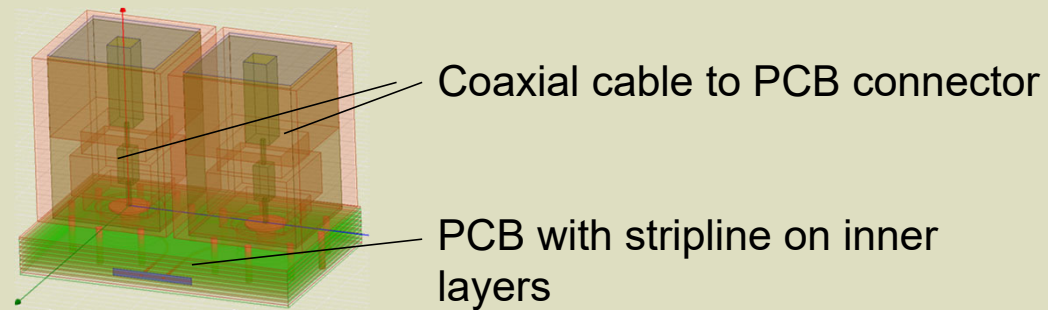
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Approach

- Architecture example:



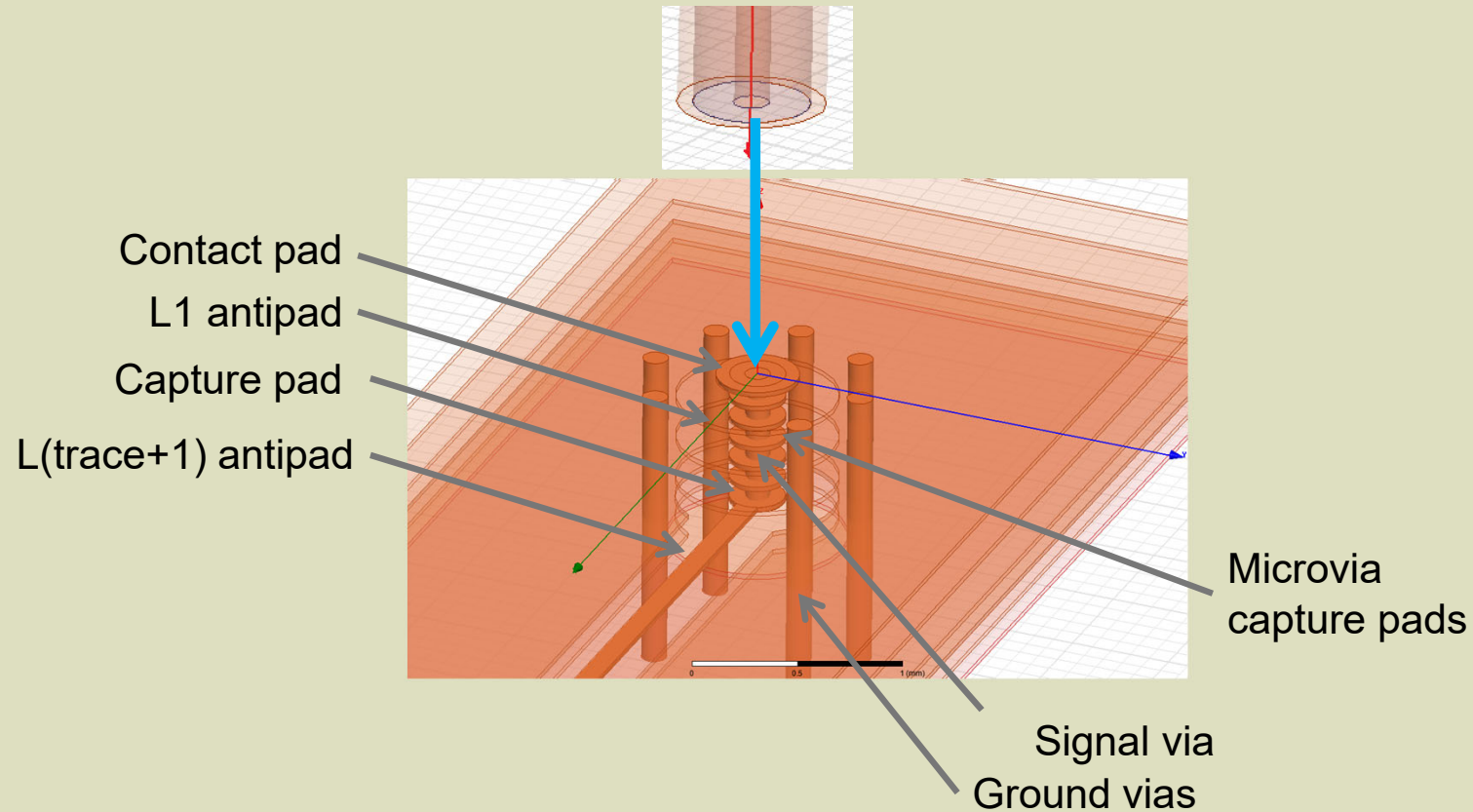
- Introduce problem set of launching into PCB
- Define parameters of interest
- Present results for various parameter changes
- Examine pitfalls and problem scenarios
- Outlook, comments and conclusions



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Single signal line feed

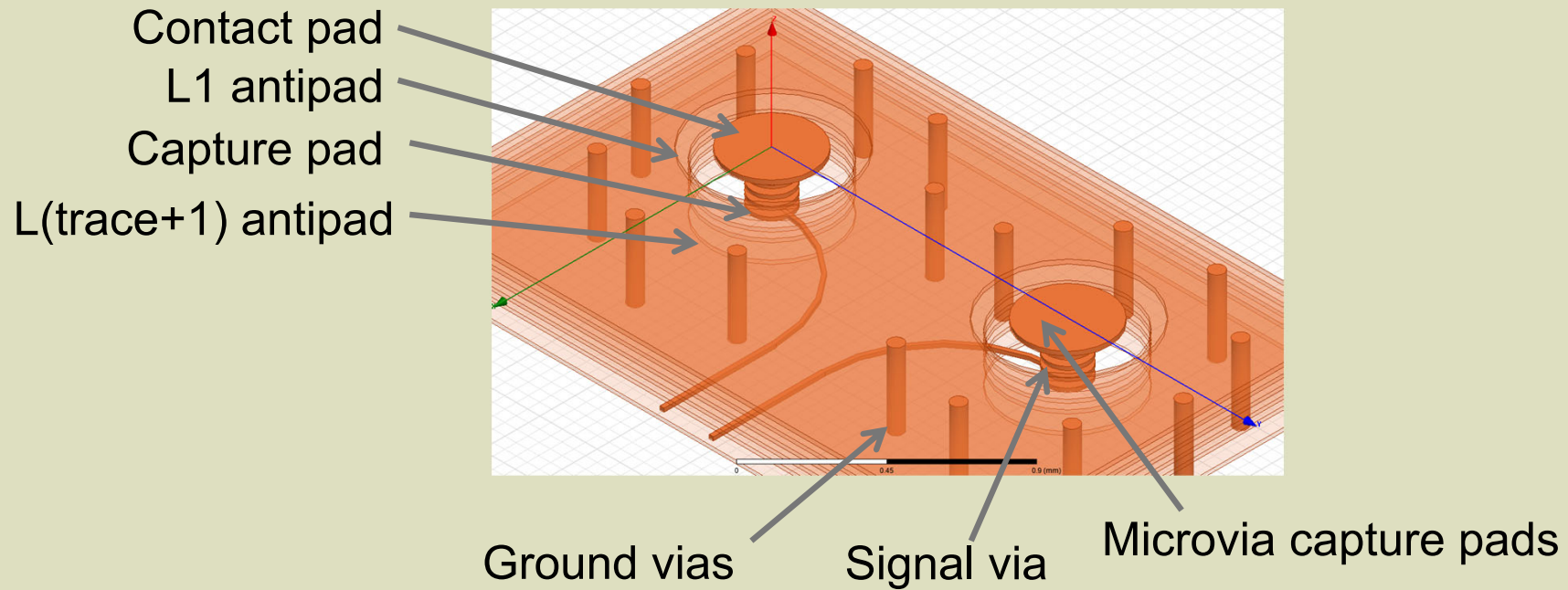


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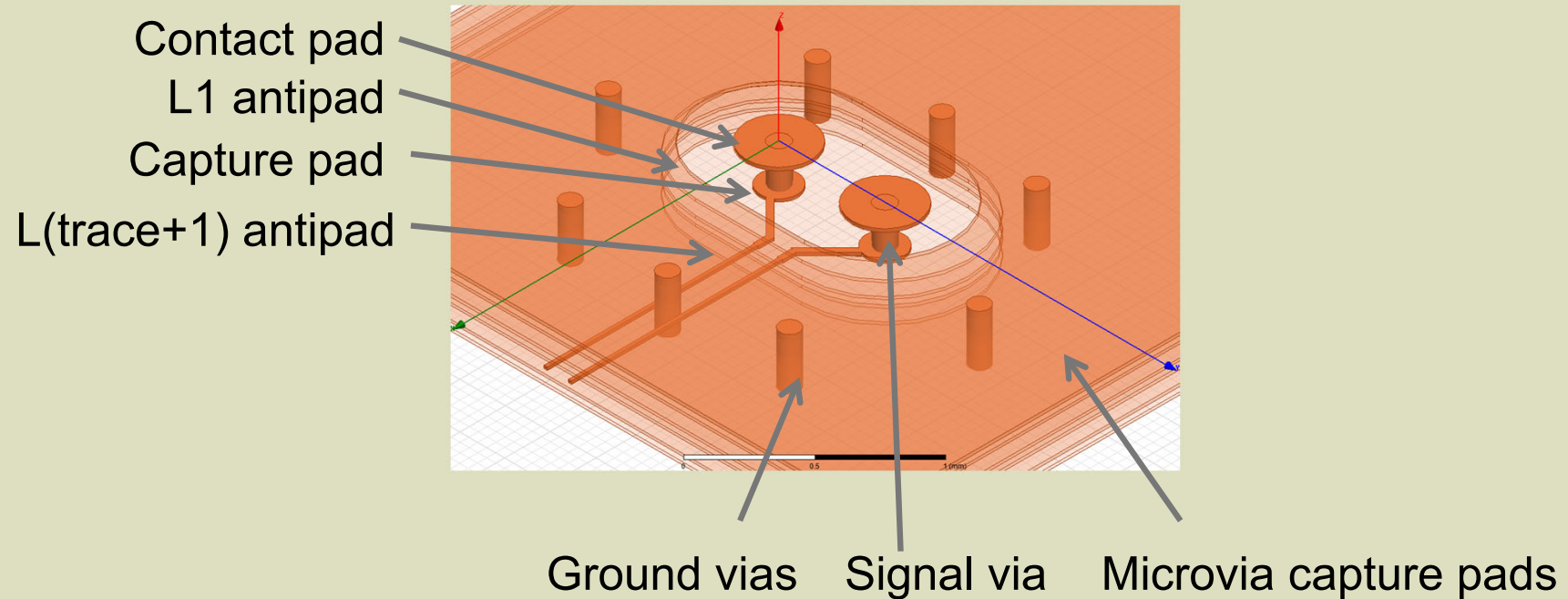
Differential/single signal line feed



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Fully differential signal line feed



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Relevant Parameters

Under control of designer (with limits):

- Contact pad diameter
- Capture pad diameter
- Signal/ground via diameters
- Antipad diameters
- Ground via bolt circle diameter

Potentially limited/no control:

- PCB stackup thicknesses
- PCB materials



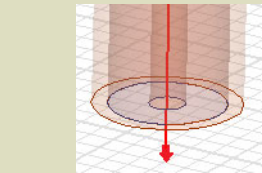
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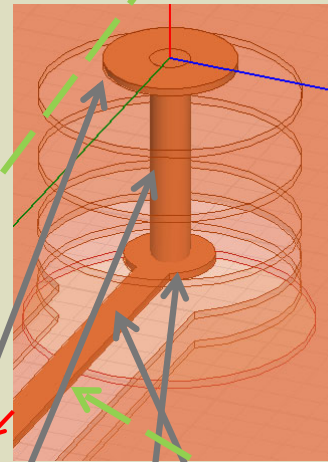
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Visualization

SPICE simulations will be used instead of FEA to curtail the amount of computational effort for this presentation. For actual optimizations full 3D FEA must be used.

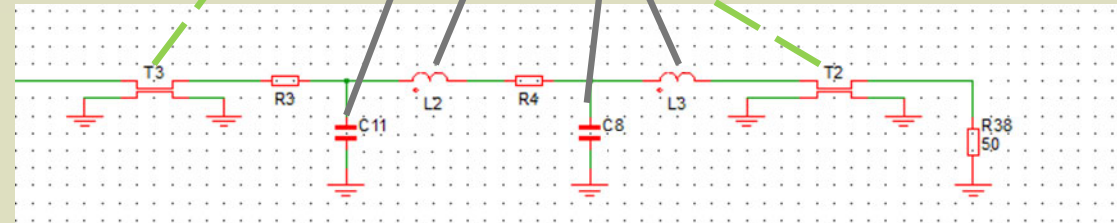


Physical circuit:



Since a good coaxial connector will add few contributions, it is omitted for the PCB examination. To optimize a design for a particular connector, it must be included in the model.

*Equivalent circuit:
(representative of actual conditions)*



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Simulated cases

Vary dimensions:

- Contact pad diameter
- Capture pad diameter
- Signal via diameter
- Antipad diameters
- Ground via bolt circle diameter

Potentially limited / no control:

- PCB stackup thicknesses
- PCB materials
- Counterdrill depth

Note:

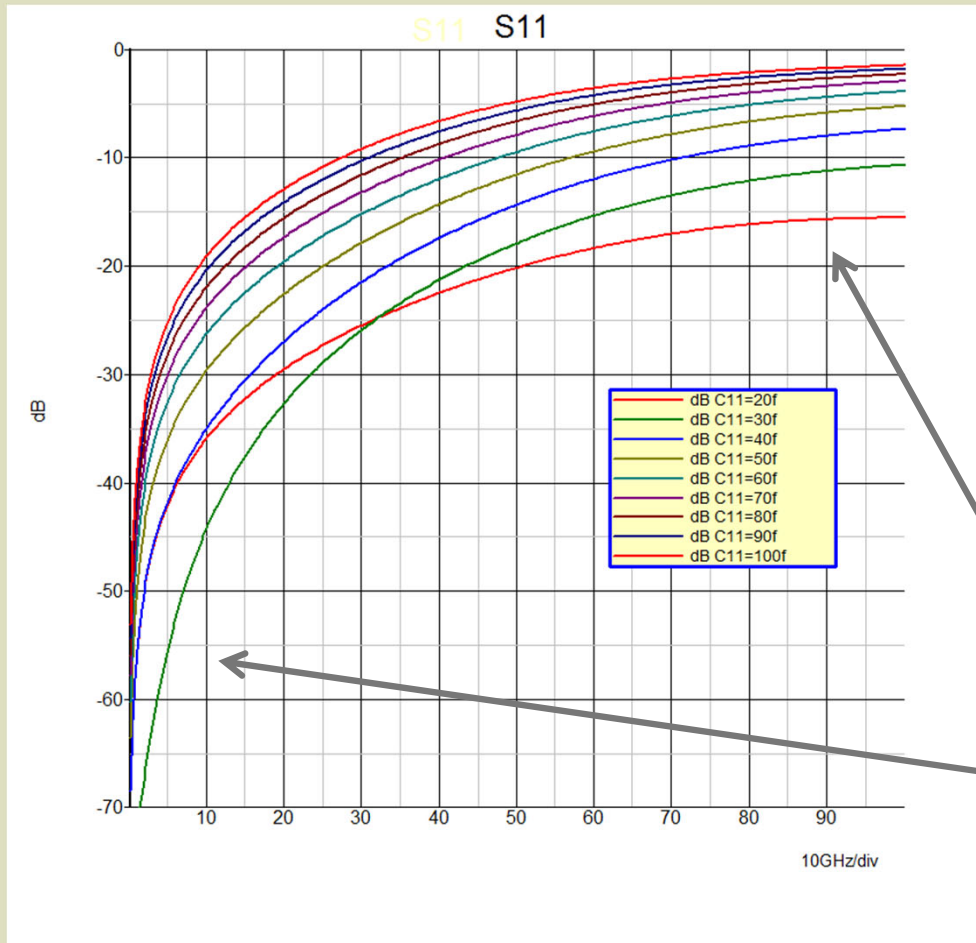
All presented solutions are case specific. While trends can be established, it is not possible to generalize answers.



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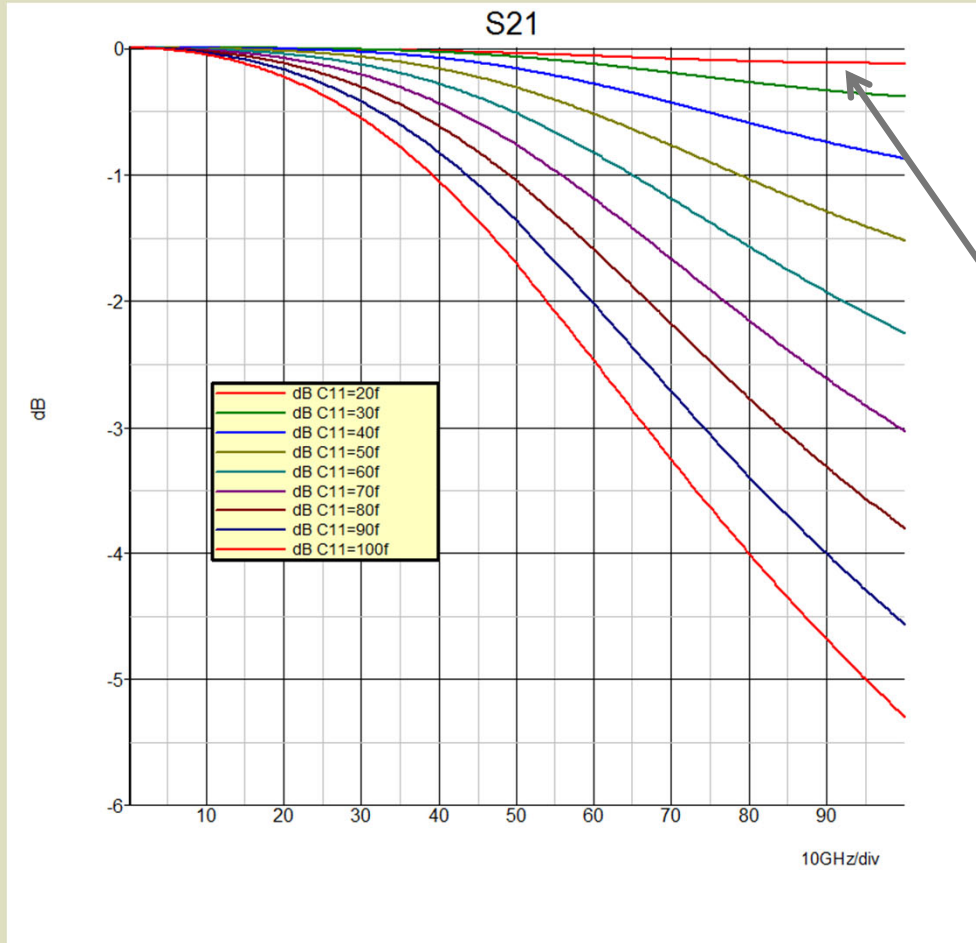
Return loss

Adjusted:

Contact pad diameter
(each curve corresponds to
a specific diameter)

- Small pad gives best
performance at high
frequencies

- At low frequencies a
slightly larger pad is optimal

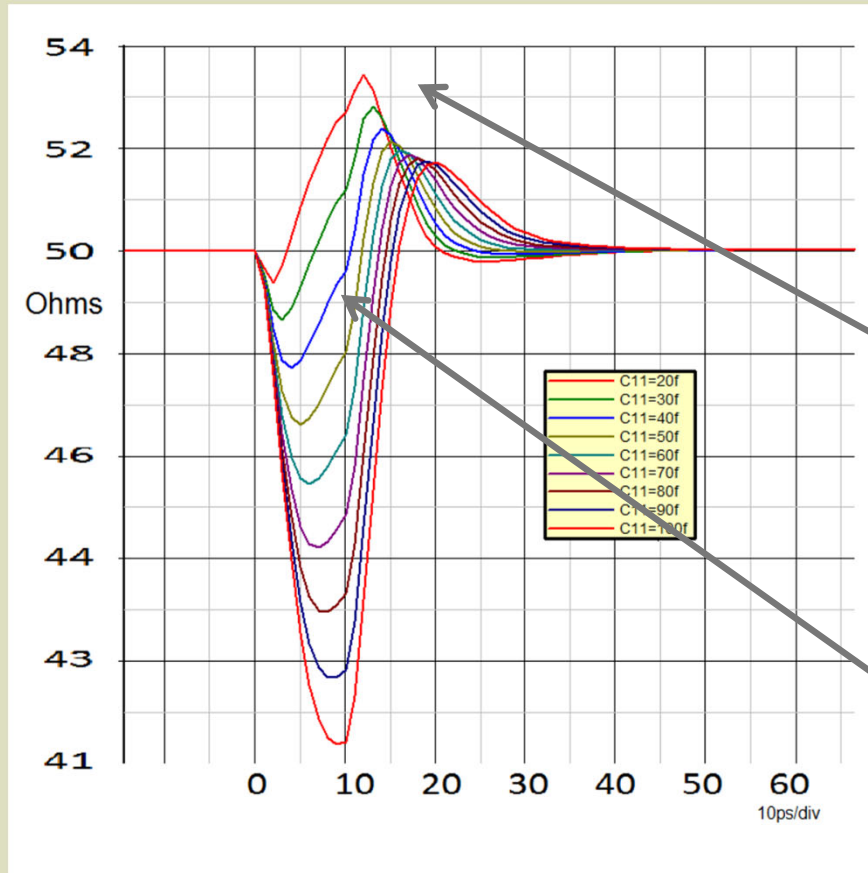


Insertion loss

Adjusted:

Contact pad diameter

Small pad gives best performance at high frequencies



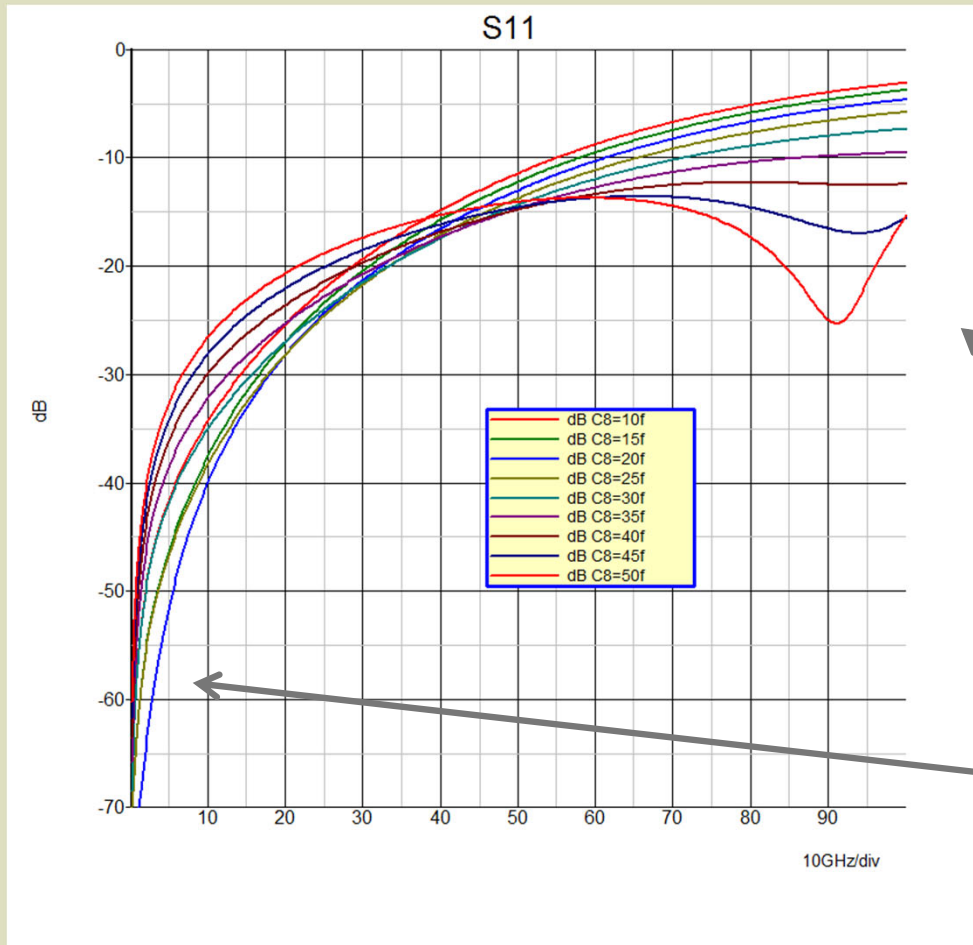
TDR

Adjusted:

Contact pad diameter

- Small pad gives higher impedance peak

- At low frequencies a slightly larger pad provides better balance



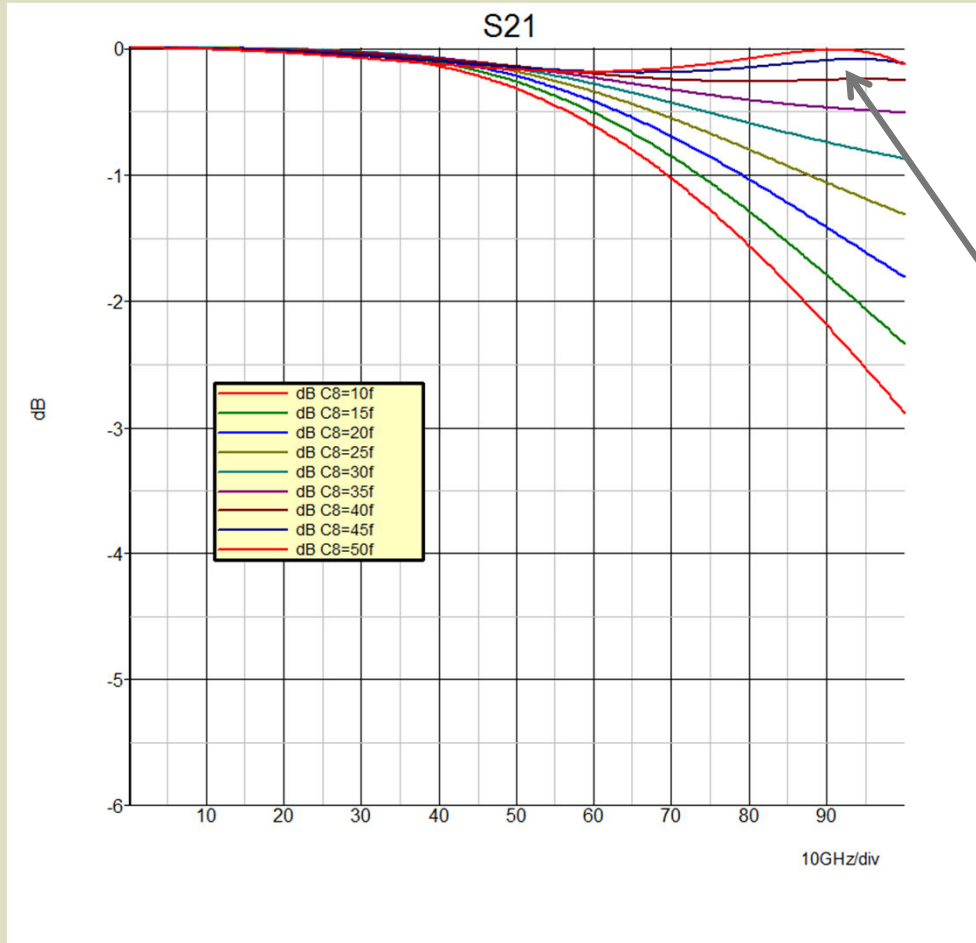
Return loss

Adjusted:

Capture pad diameter

- Small pad gives best performance at high frequencies

- At low frequencies a slightly larger pad is optimal

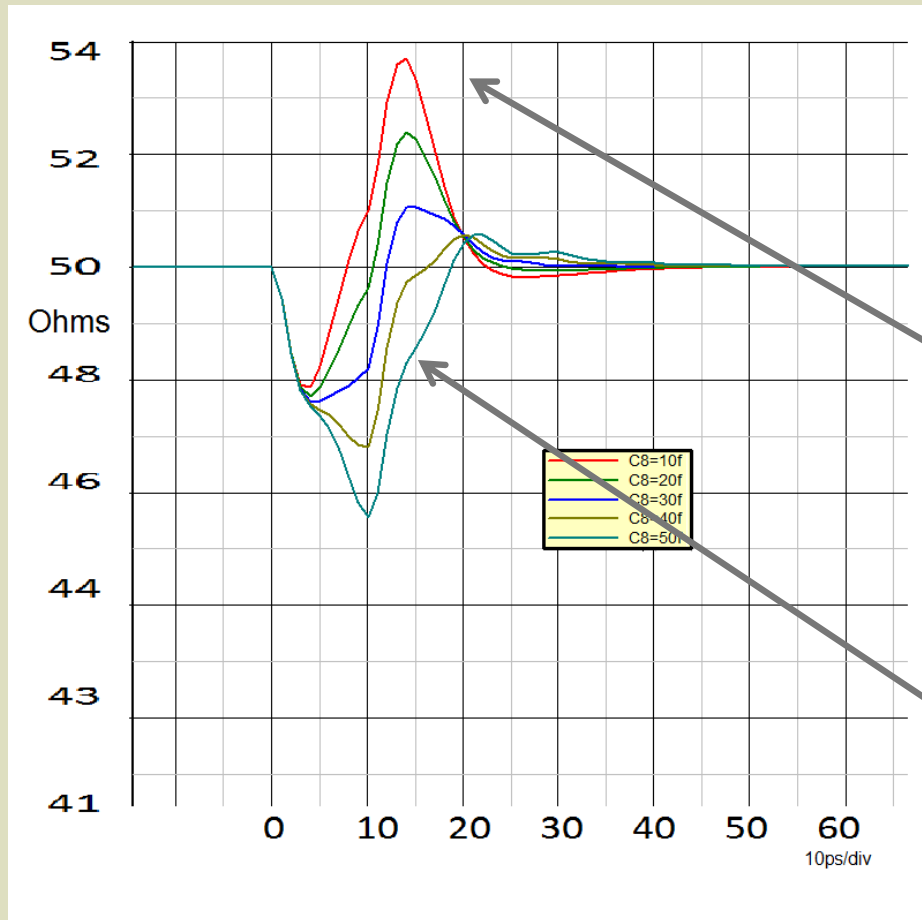


Insertion loss

Adjusted:

Capture pad diameter

- Small pad gives best performance at high frequencies



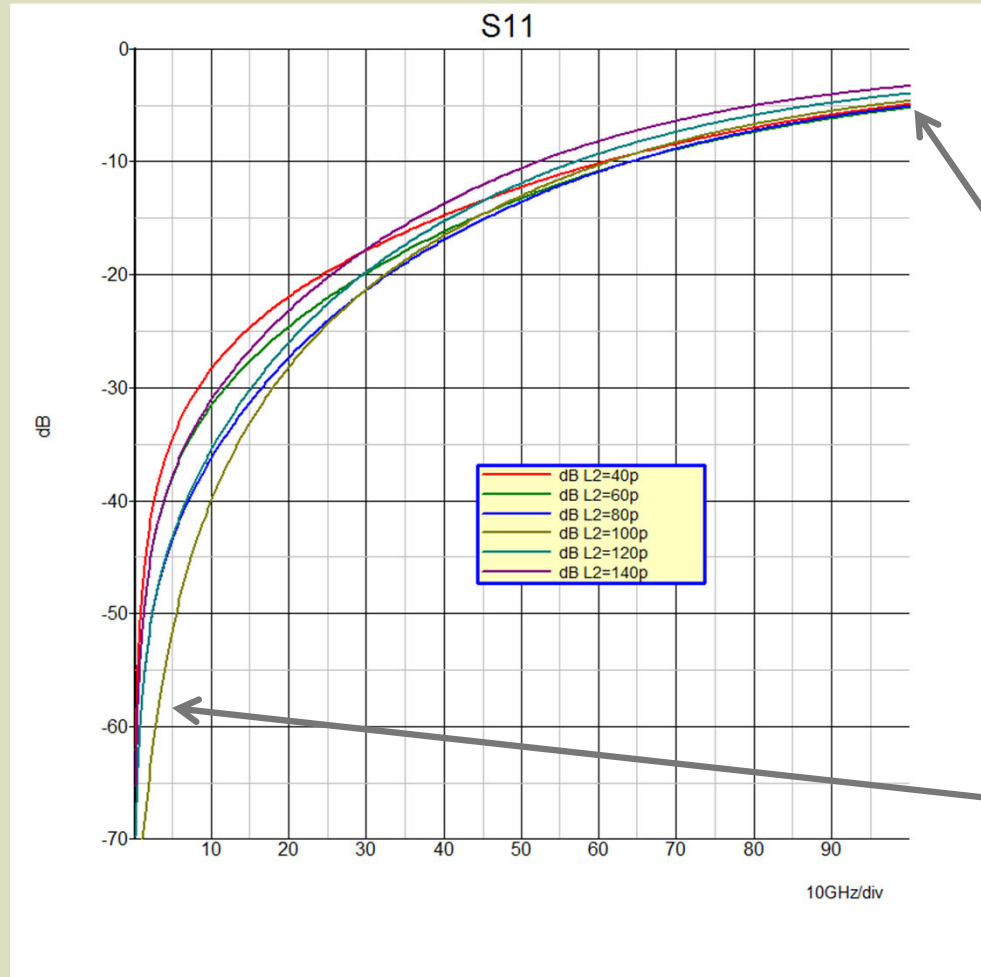
TDR

Adjusted:

Capture pad diameter

- Small pad gives higher impedance peak

- At low frequencies a slightly larger pad provides better balance



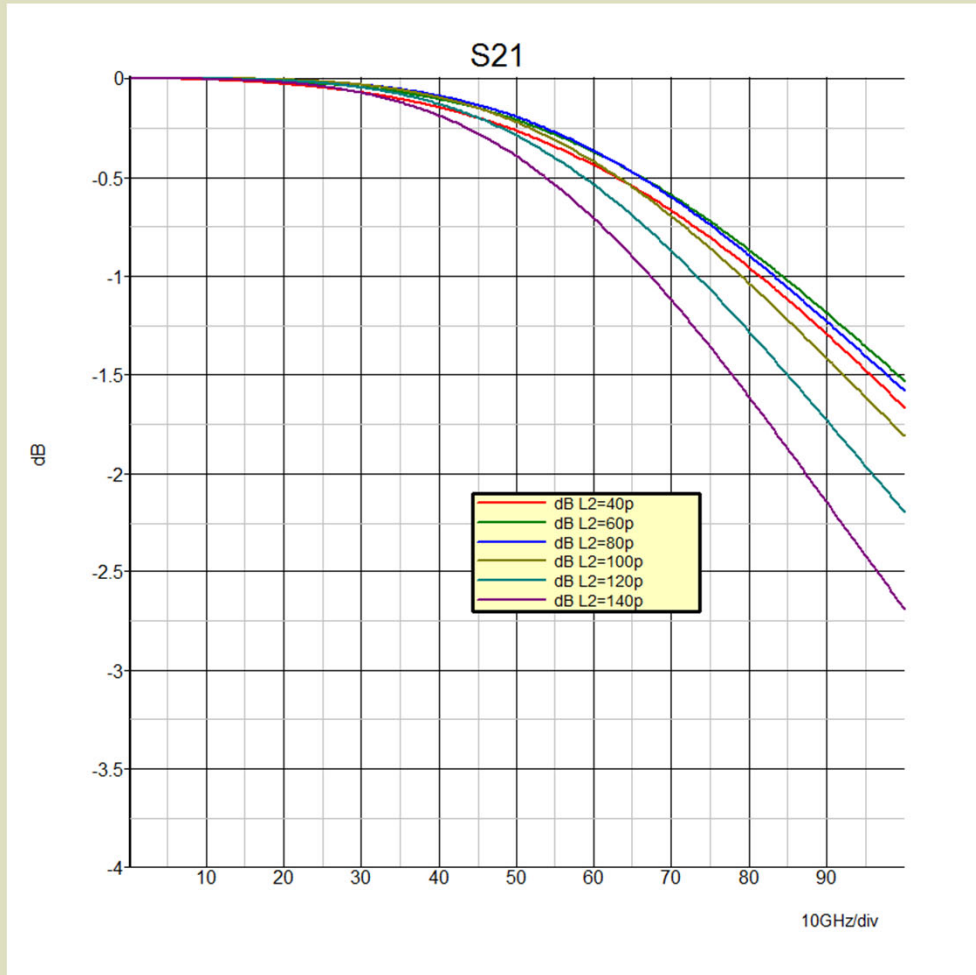
Return loss

Adjusted:

Signal via diameter

- Smaller via gives best performance at high frequencies

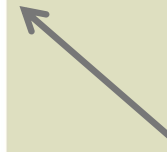
- At low frequencies a moderate via diameter is optimal



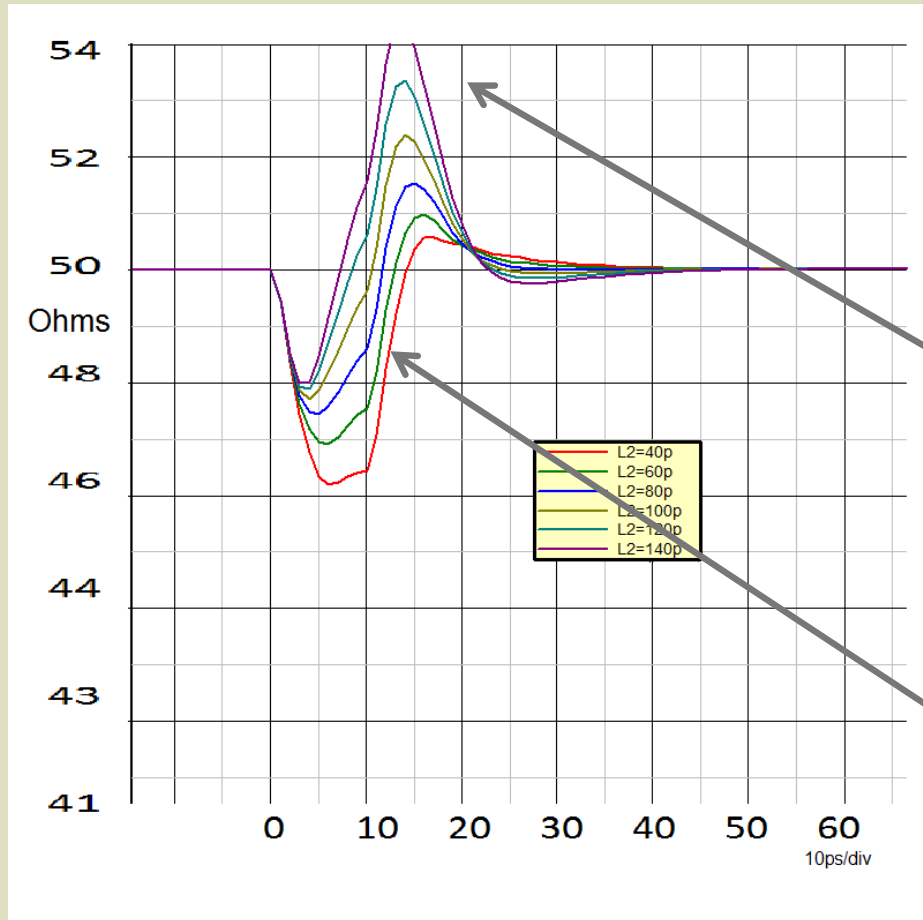
Insertion loss

Adjusted:

Signal via diameter



- Small but not smallest via gives best performance at high frequencies



TDR

Adjusted:

Signal via diameter

- Smaller via gives higher impedance peak

- At low frequencies a slightly larger via provides better balance

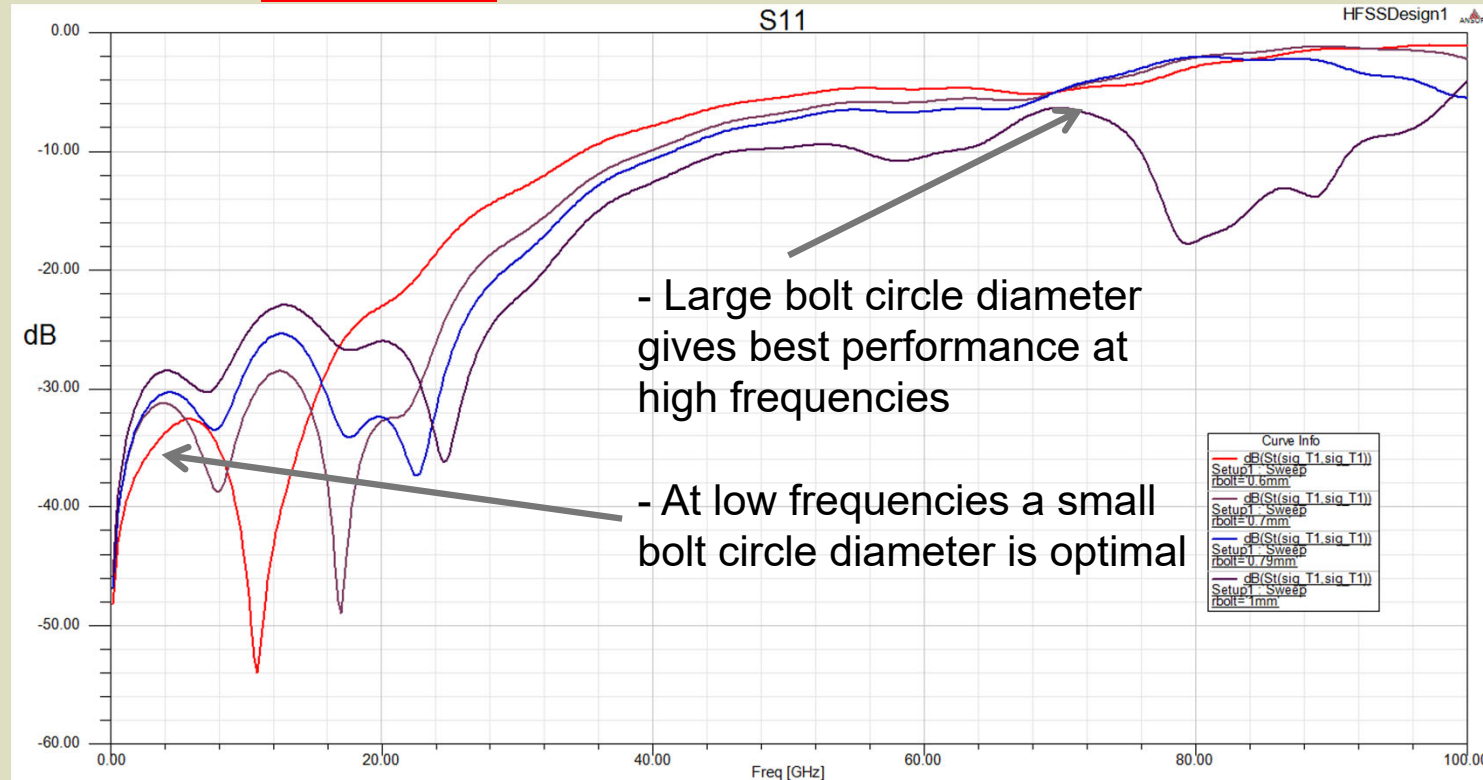


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Return loss

Adjusted: Ground via bolt circle diameter



- Large bolt circle diameter gives best performance at high frequencies

- At low frequencies a small bolt circle diameter is optimal

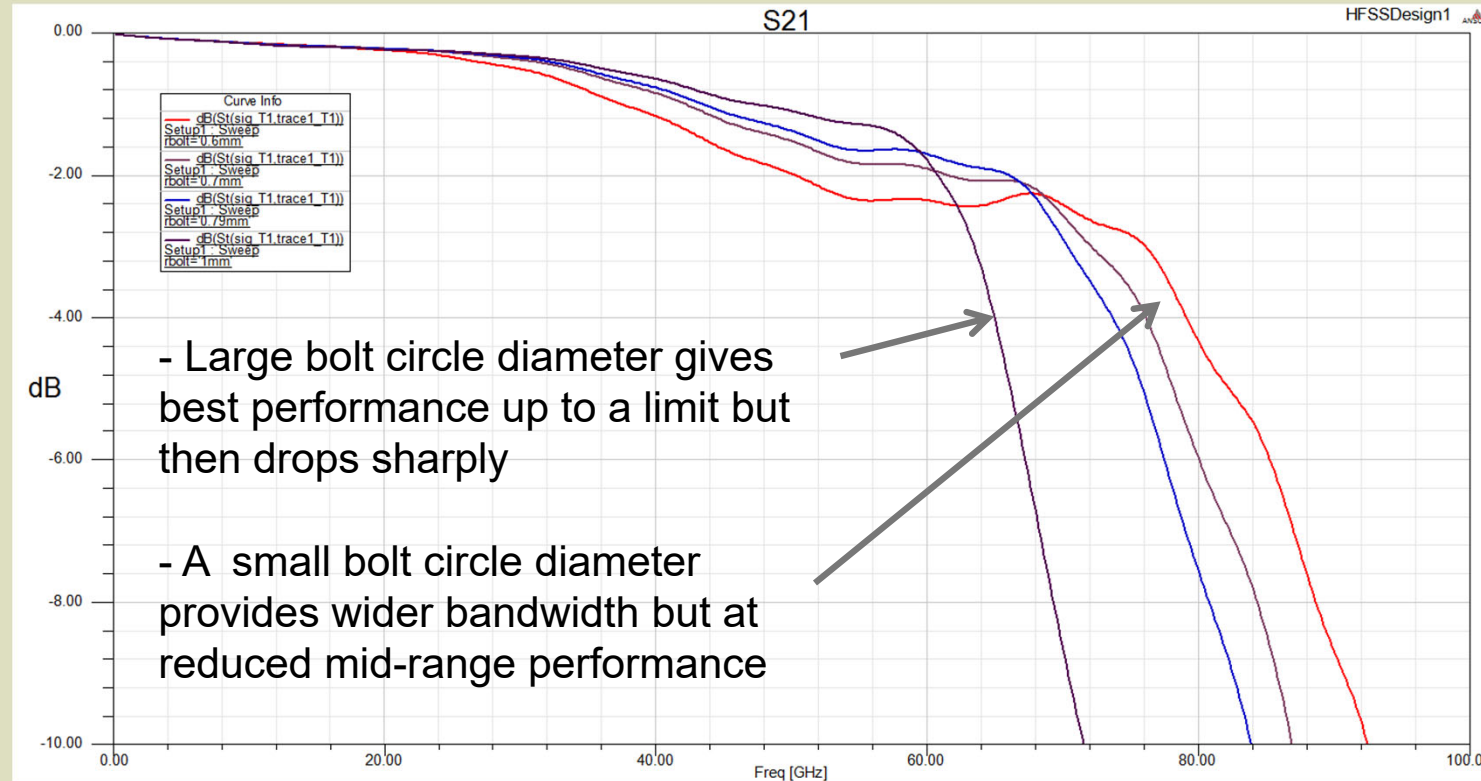


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Insertion loss

Adjusted: Ground via bolt circle diameter



- Large bolt circle diameter gives best performance up to a limit but then drops sharply
- A small bolt circle diameter provides wider bandwidth but at reduced mid-range performance

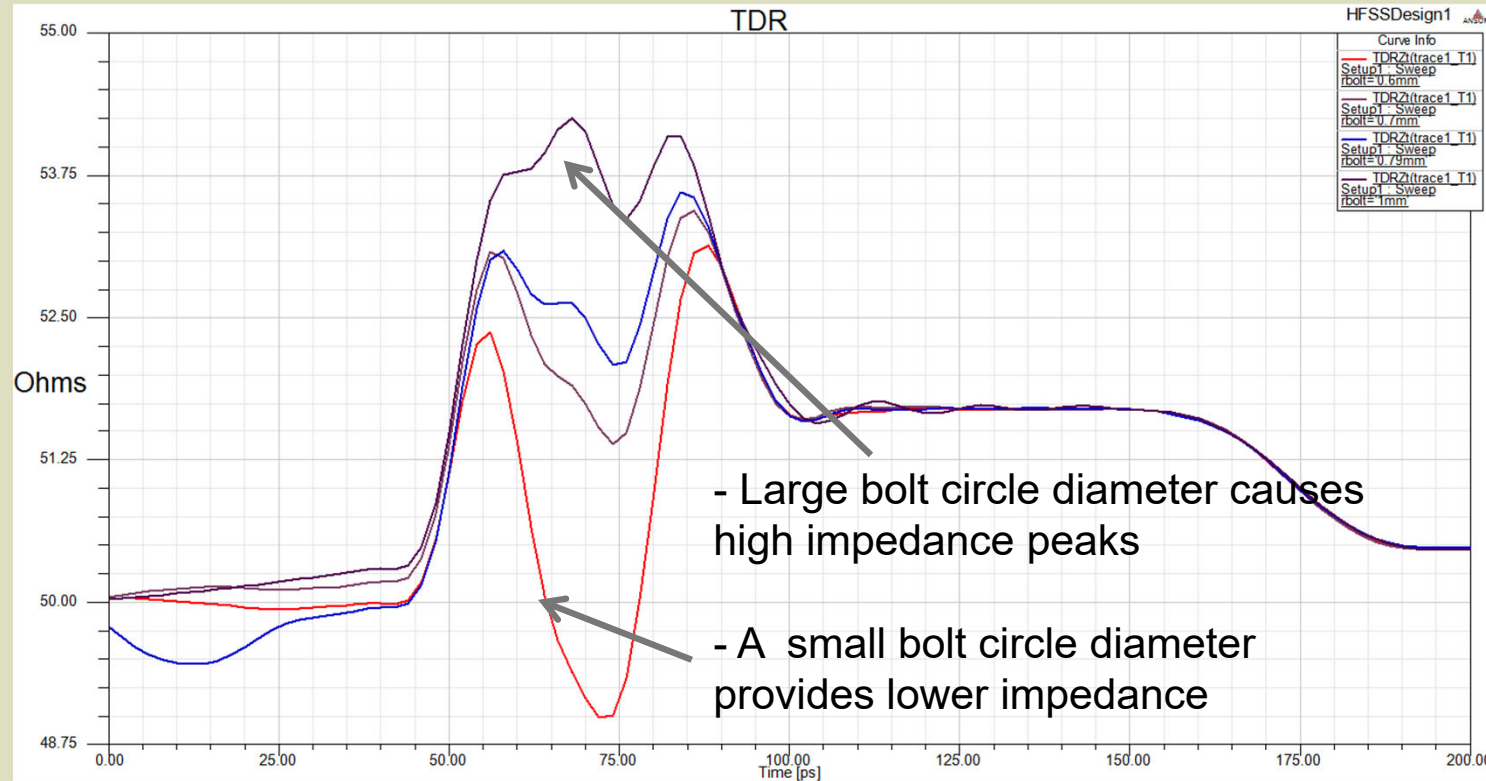


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TDR

Adjusted: Ground via bolt circle diameter



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Comments

- Due to the relatively large number of variables a simple “optimal” design is likely not available and judgment calls regarding parameter selection may be necessary
- Design for best performance at the highest frequencies can compromise low end performance
- Especially for the bolt circle diameter design compromises must be examined to achieve the desired overall performance



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Examples of Pitfalls

- Problems with design architecture
 - Coupled-to spaces
 - Ground via locations
 - Single-ended (see above, must be impedance controlled)
 - Differential (distance to signal, symmetry)
- Problems with simulation environment itself
 - Space selection
 - Radiation boundaries

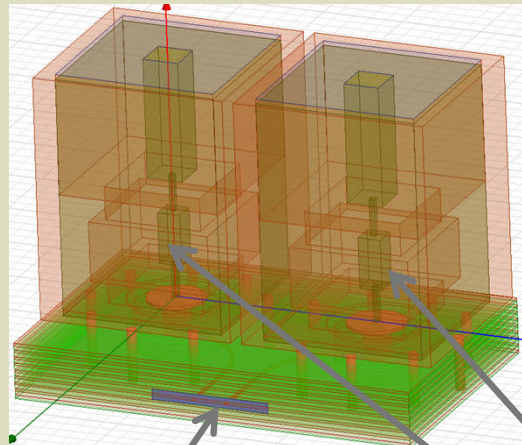


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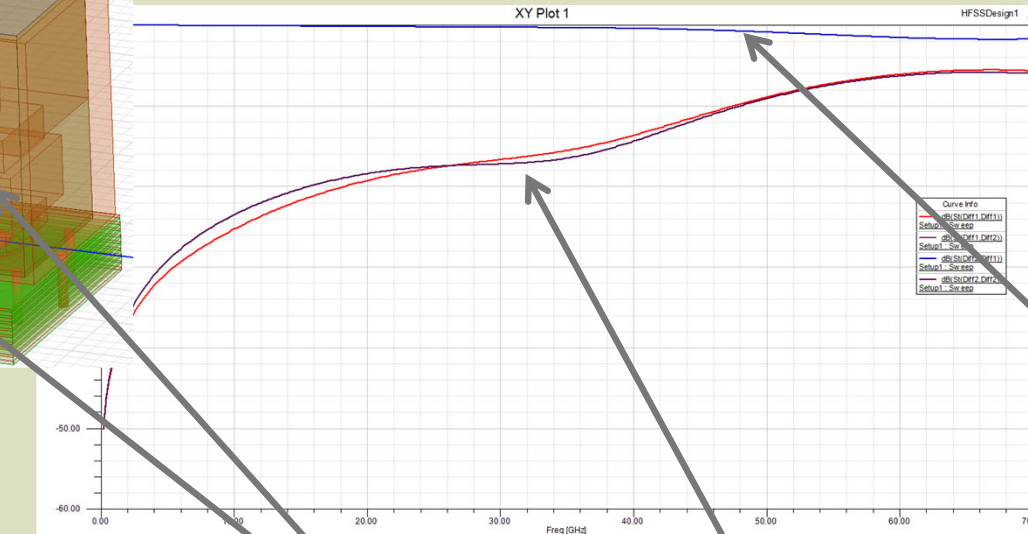
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Resonance-free design

Reference: While not at best performance (unoptimized) there are no resonances or irregularities



PCB with differential feed



Generic coaxial feed structures

Insertion loss

Return loss

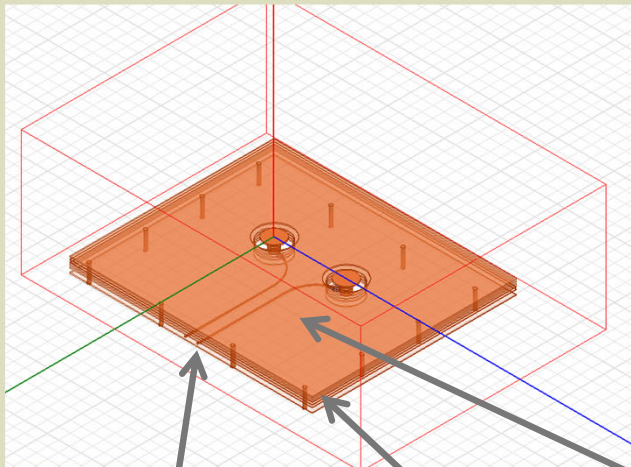
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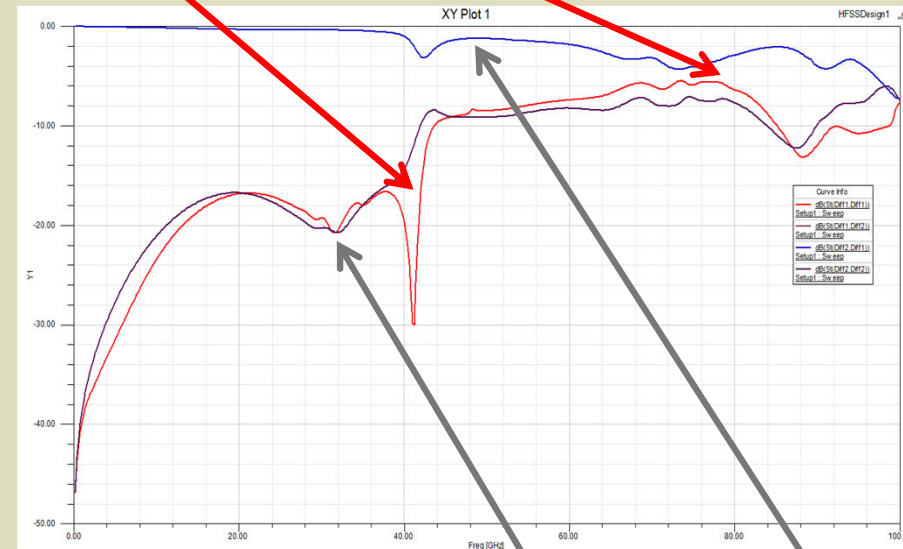
Coupled-to 'cavity'

Problem: Resonances and irregularities



PCB with differential feed

Ground vias form a large enclosed space far from signal vias



Return loss

Insertion loss

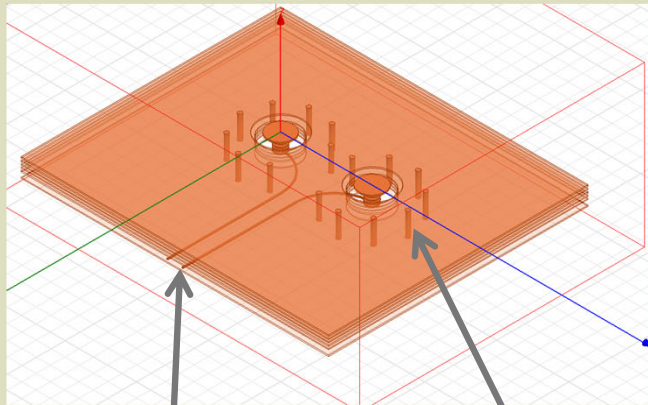


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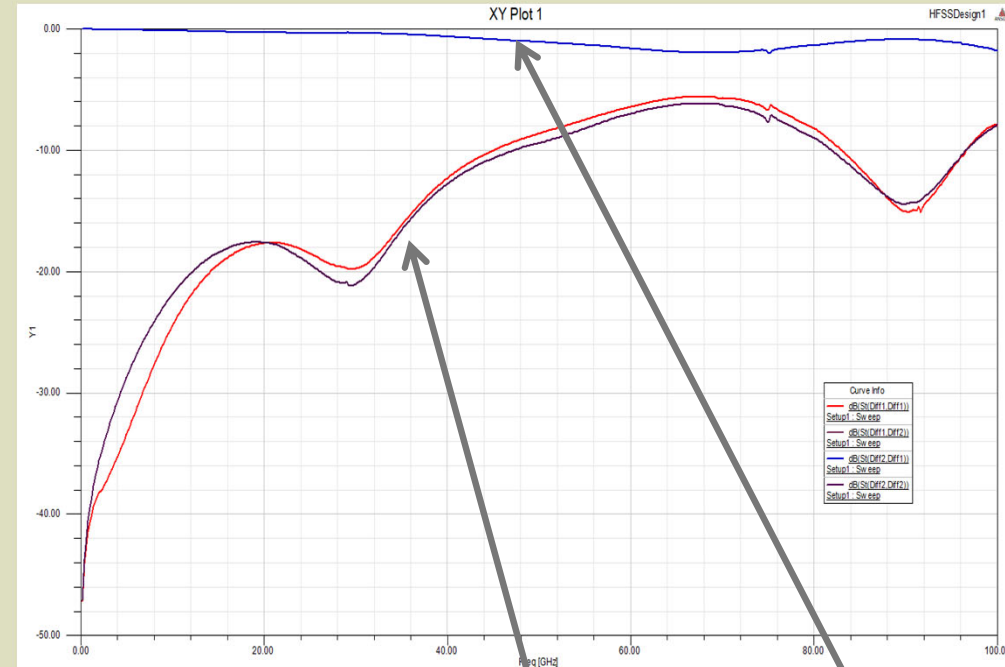
Ground via 'shield'

Benefit: Significantly reduced resonances and irregularities



Ground vias form a small enclosed space near signal vias

PCB with differential feed, radiation boundaries spaced away from edges



Return loss

Insertion loss

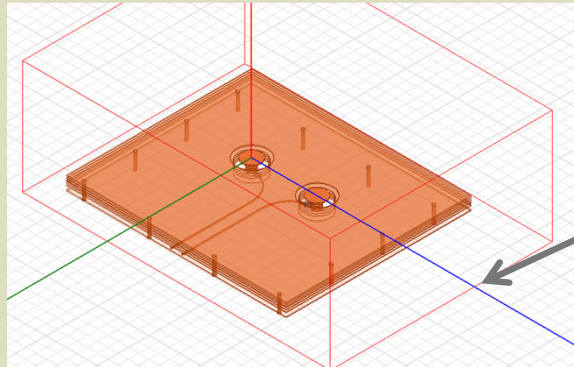


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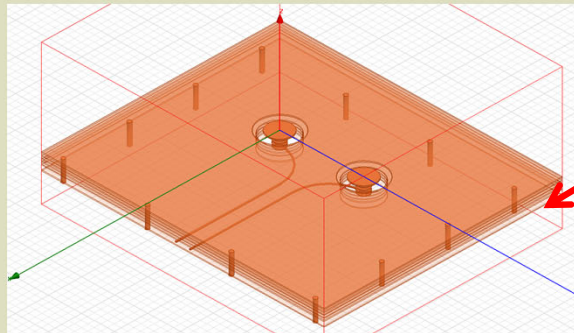
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Radiation boundary selection

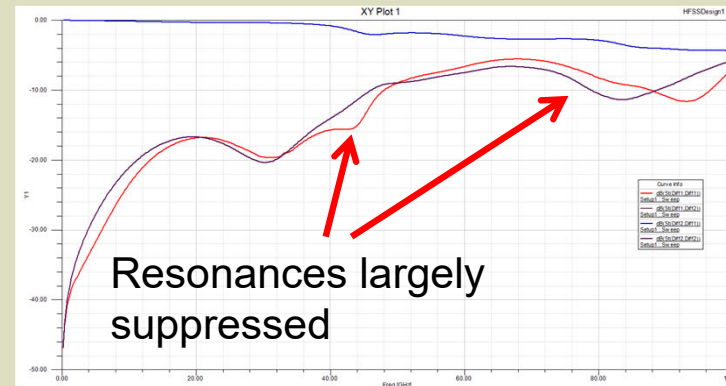
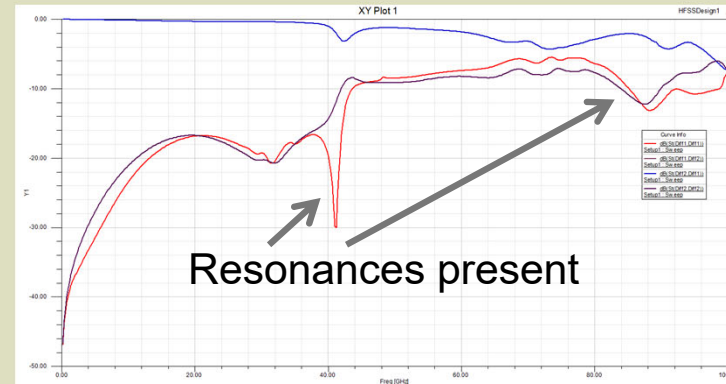
Risk: Resonances may become suppressed if boundary borders against PCB extents is selected



Radiation boundary distant



Radiation boundary tight

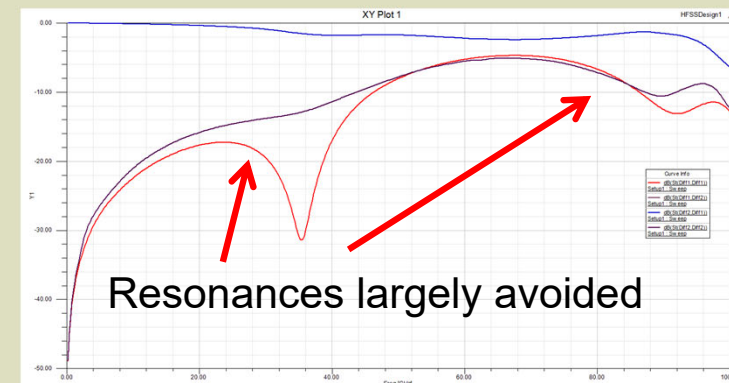
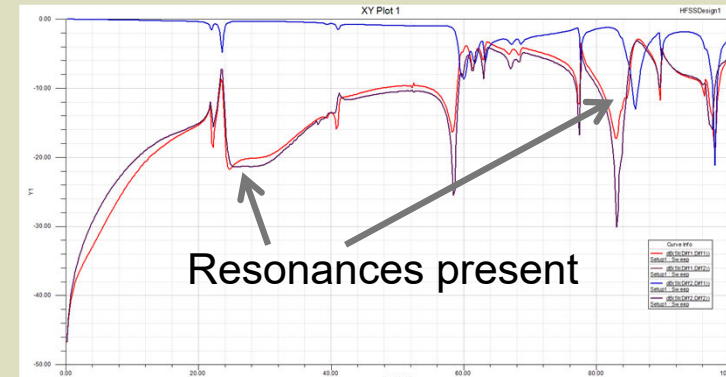
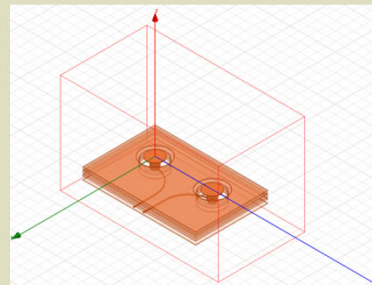
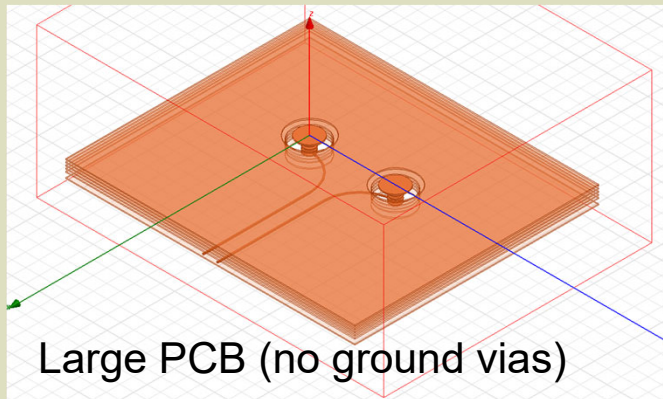


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Problem size selection

Risk: Resonances and coupling may be overlooked



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Conclusions

- Optimization of PCB parameters is mandatory to achieve any performance at high frequencies
- A comprehensive understanding of the simulation environment is necessary to arrive at 'close to valid' solutions in PCB simulations and optimizations
- Ground via location must be carefully controlled even in differential signaling environments
- Multiple "optimal" designs may exist and depend on initial parameter selection



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