

BiTS 2017

Driving Performance - Automotive & mm-wave applications



EIGHTEENTH ANNUAL

BiTS™

Burn-in & Test Strategies Workshop

March 5 - 8, 2017

Hilton Phoenix / Mesa Hotel
Mesa, Arizona

Archive – Session 1

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Session 1Marc Moessinger
*Session Chair***BiTS Workshop 2017 Schedule****Performance Day**

Monday March 6 - 10:30 am

Driving Performance**"Design for performance and advanced characterization of new contactors"**

Markus Wagner – Cohu & Milen Cheshmedjiev – Melexis

"Investigation into Various Via Structures in High Speed Interconnect"

Carol McCuen - R&D Altanova

"Contactor and Package Design Effects on Crosstalk"

Noureen Sajid & Jeff Sherry - Johnstech International

"Contactor Based Final Test at 77 GHz on a Multi-Channel Radar Transceiver Chipset"

Brian Nakai & Jeffrey Finder - NXP Semiconductors

Contactor and Package Design Effects on Crosstalk

Noureen Sajid and Jeff Sherry
Johnstech International



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Johnstech[®]

Objective

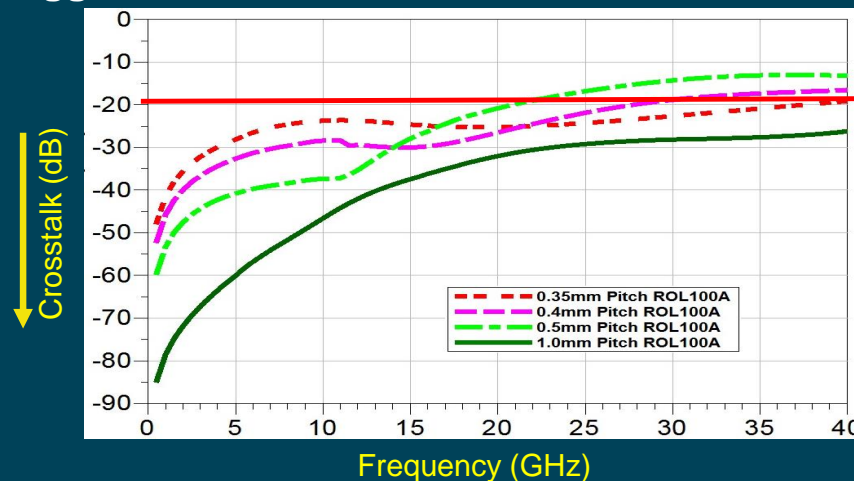
- **Provide Crosstalk definition as a function of device packaging features**
- **Highlight the differences between Crosstalk and Isolation**
 - Explain how both phenomena are quantified in test systems
- **Present examples of Crosstalk sources through device packaging simulations**
 - QFN and LGA devices will be utilized to highlight features which can be varied to control the noise immunity of package lines
- **Introduce contactor based strategies for improving the noise immunity of test systems**
- **Continue to draw attention to the importance of collaborative development of test systems**

Contents

- **Crosstalk – What, why and how?**
 - Difference between Crosstalk and Isolation
 - Effects
- **Package descriptions and simulations**
- **Device parameters which effect Crosstalk**
- **Conclusion**

Crosstalk

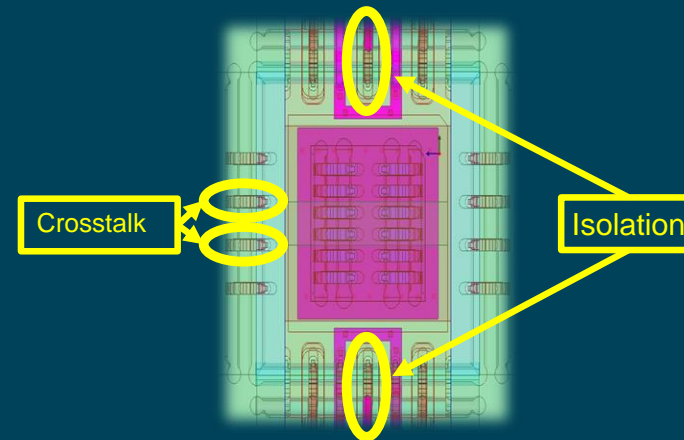
- EMI (Electromagnetic Interference)
- Quantifying specifications – “how is it spec'd?”
 - A -20dB reading signifies that 1/100th of the signal from the aggressor has crossed over to the victim line



Crosstalk and isolation are viewed on the same scale

Crosstalk vs Isolation

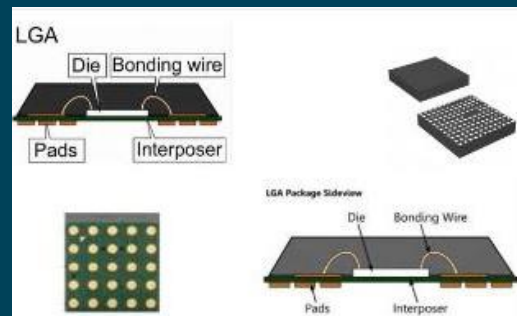
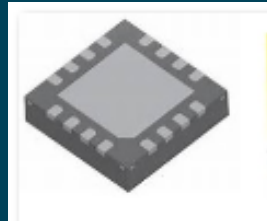
- Isolation
 - Sensitivity of channels to crosstalk from non-adjacent channels
- Immunization strategies
 - Grounding
 - Shielding
 - Placement of channels



Isolation is a measure of how immune a channel is to distant EM noise

Package Simulations

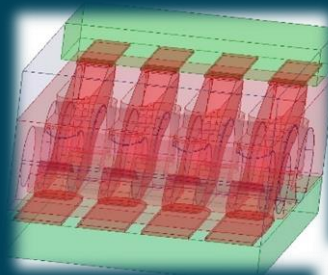
- QFN Variations shown:
 - Pitch varied from 0.35mm to 1.0mm
 - Loadboard thickness varied from 5 mils to 10 mils
 - Conductive housing vs non-conductive housing
- LGA
 - Number of grounds
 - Placement of grounds



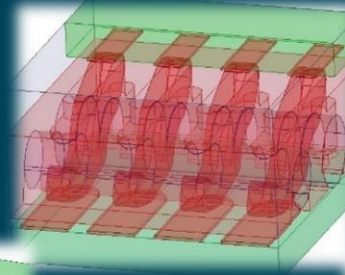
Package features like channel spacing can effect the noise immunity of signals

QFN Package Simulations – Device Pad Pitch Varied

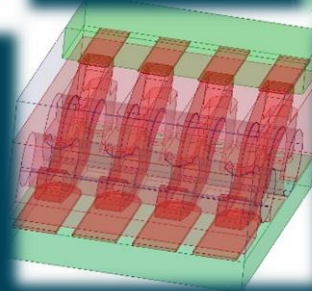
Simulation of Far End crosstalk of high frequency channels in a SSSS setting



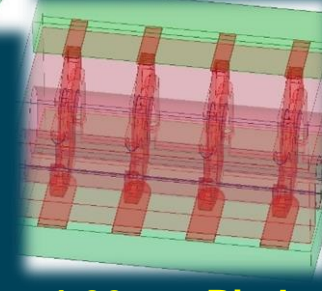
0.35mm Pitch



0.50mm Pitch



0.40mm Pitch

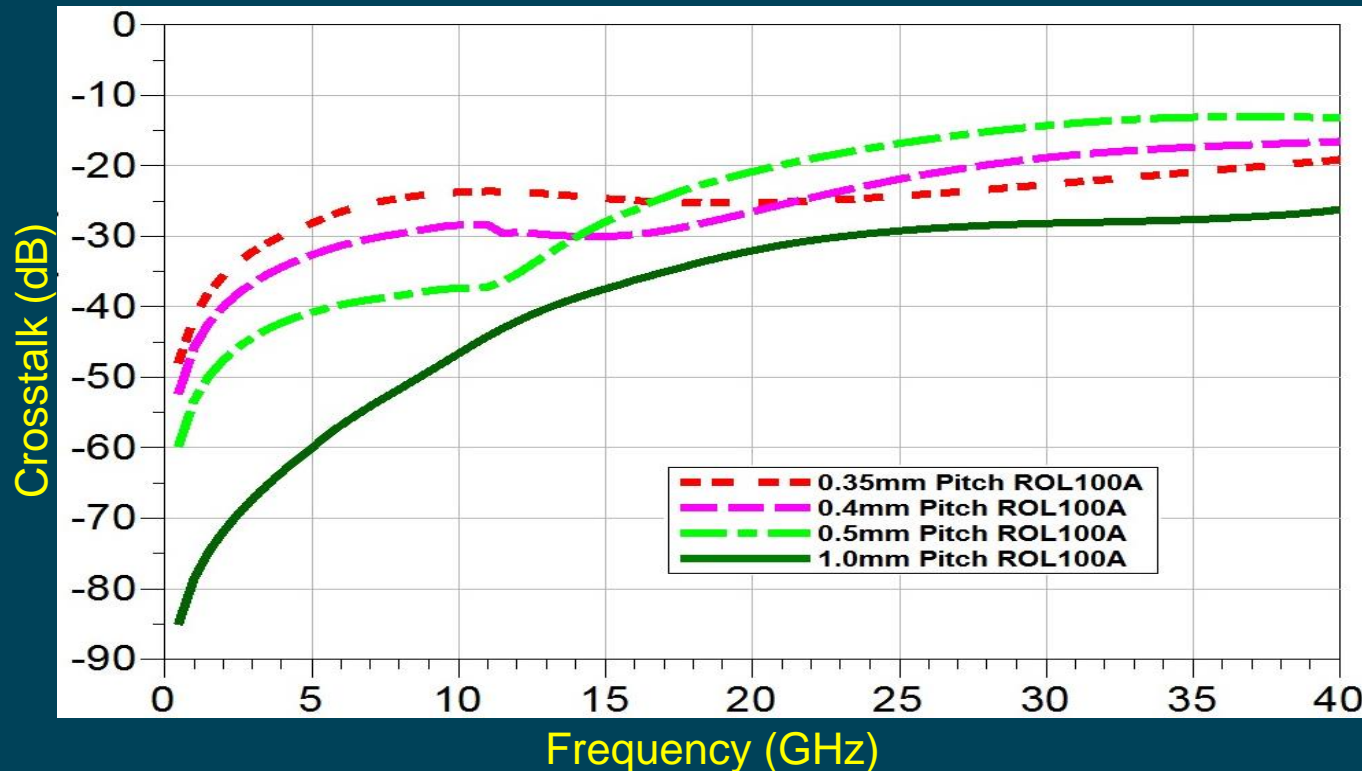


1.00mm Pitch

Simulations include device pads, contactor and loadboard

QFN Package Simulations – Device Pad Pitch Varied

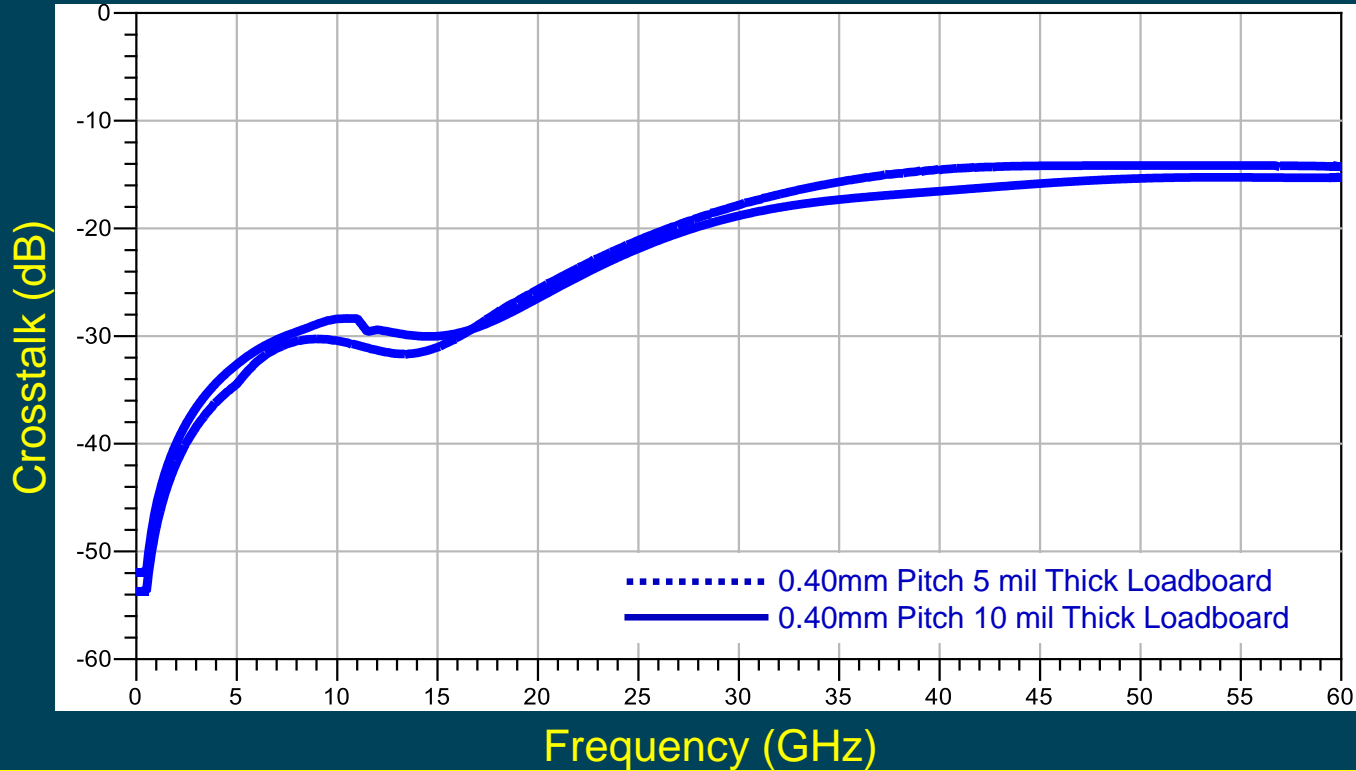
Crosstalk With Device Pad Pitch Varied



Real estate effects the immunity of a channel to Crosstalk from adjacent channels

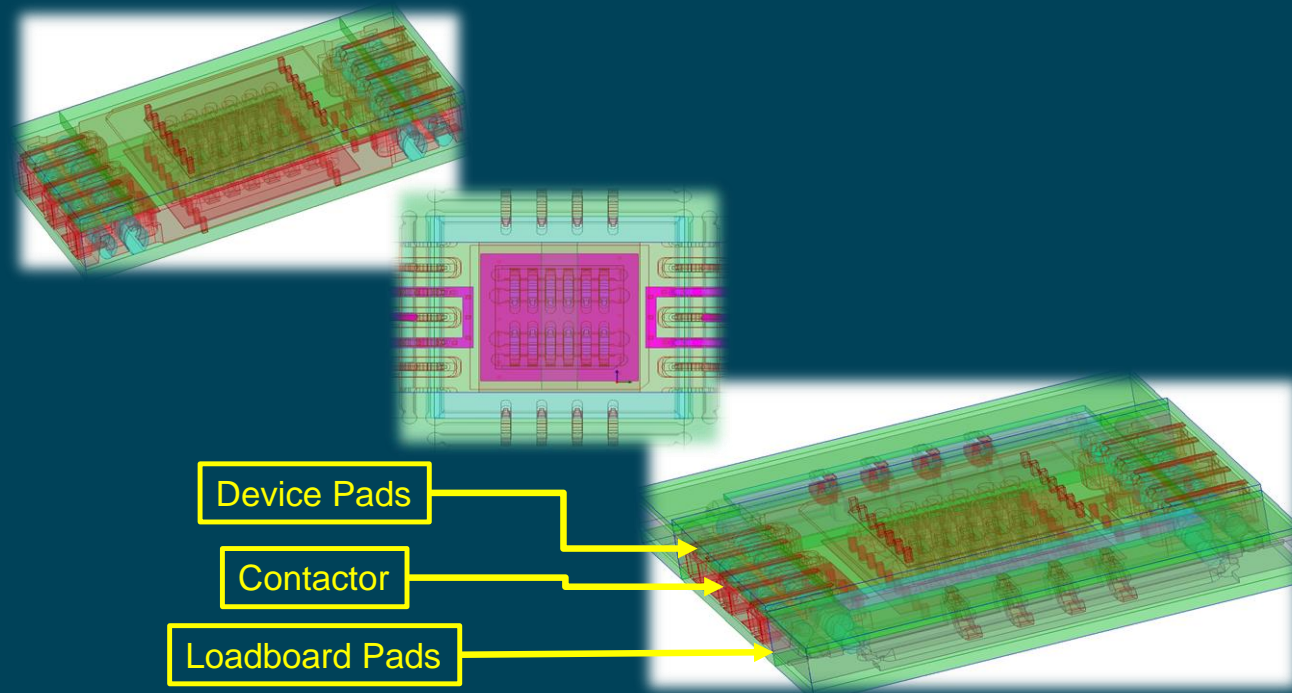
QFN Package Simulations – Load Board Thickness Varied

Crosstalk with Load Board Thickness Varied



Signals traveling through the substrate can also be a source of Crosstalk

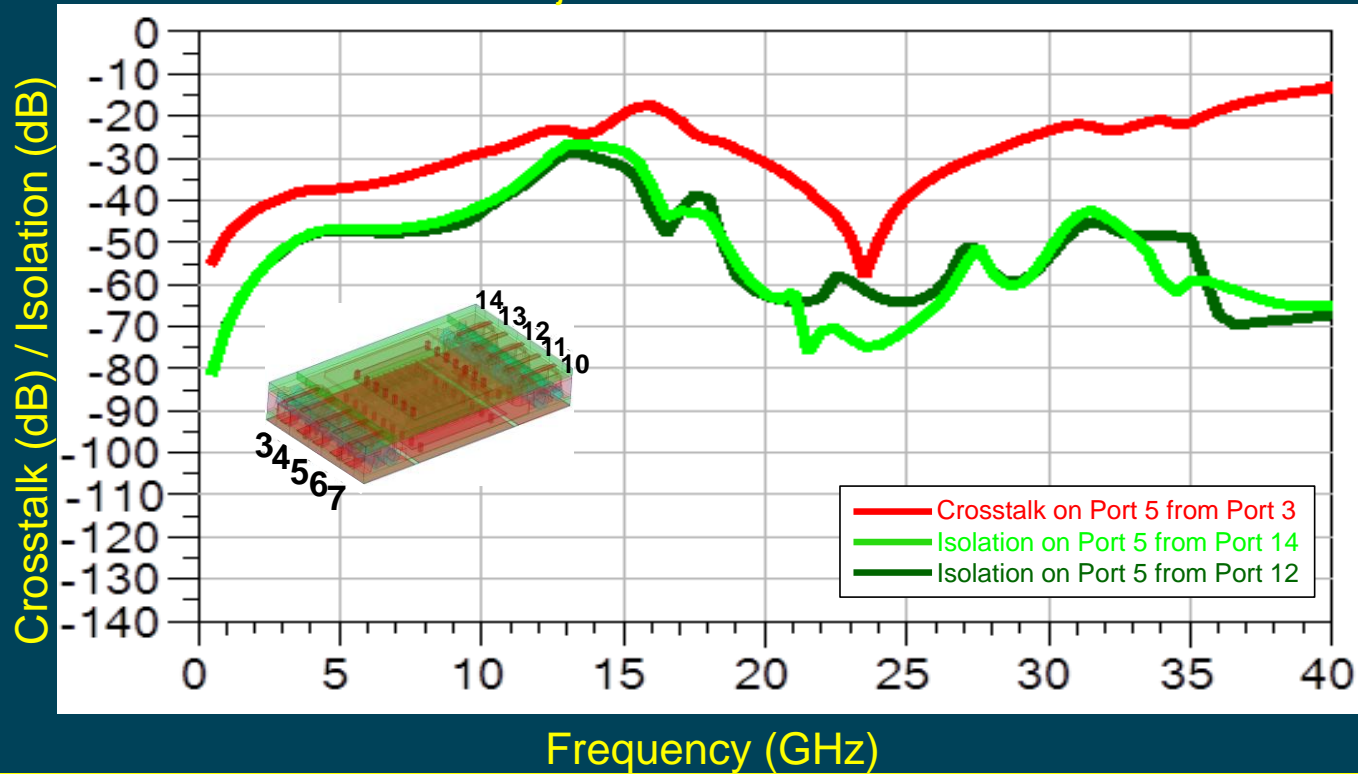
QFN Package Simulations – Conductive vs Non-Conductive Housing



Crosstalk with Non-Conductive Housing vs Conductive Housing

QFN Package Simulations – Non - Conductive Housing

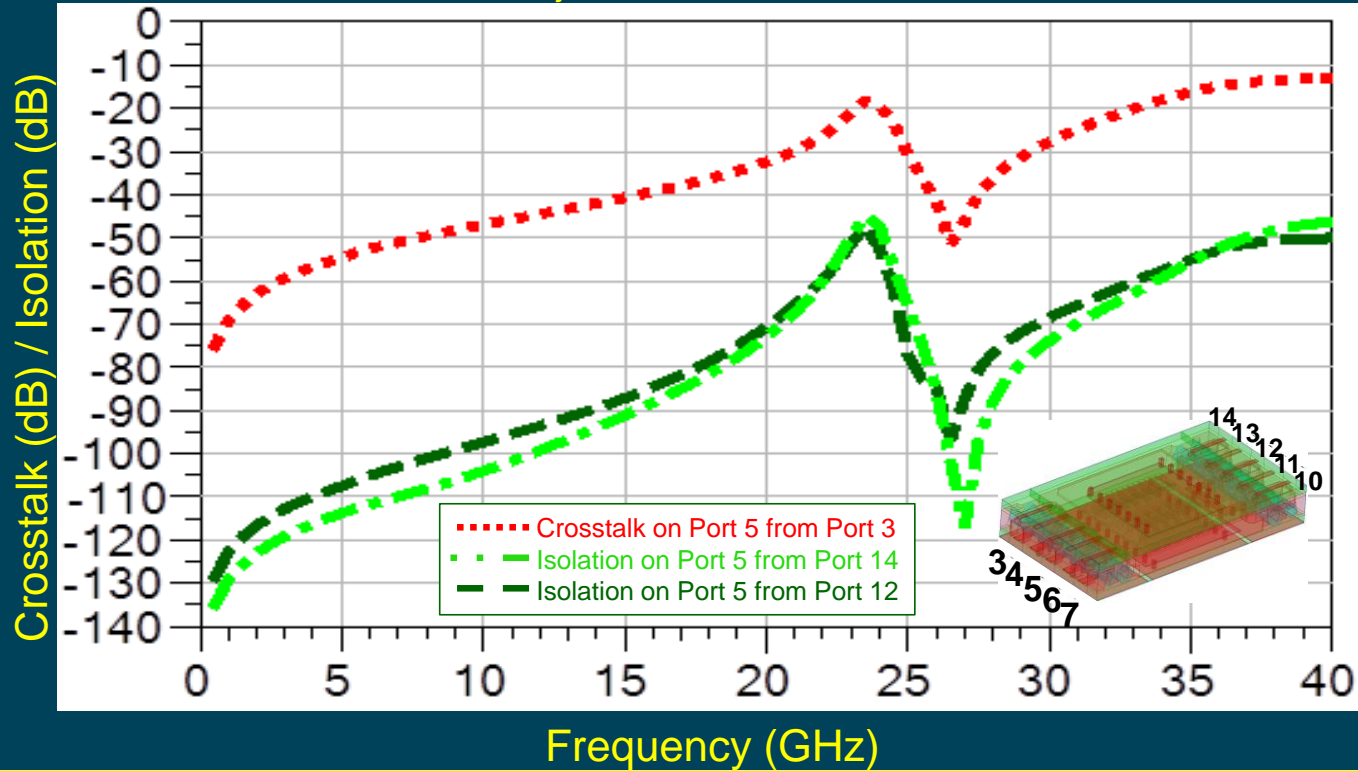
Isolation Between Adjacent Inserts and Insert Across Device



Placing channels relative to other high frequency channels impacts Crosstalk and Isolation

QFN Package Simulations – Conductive Housing

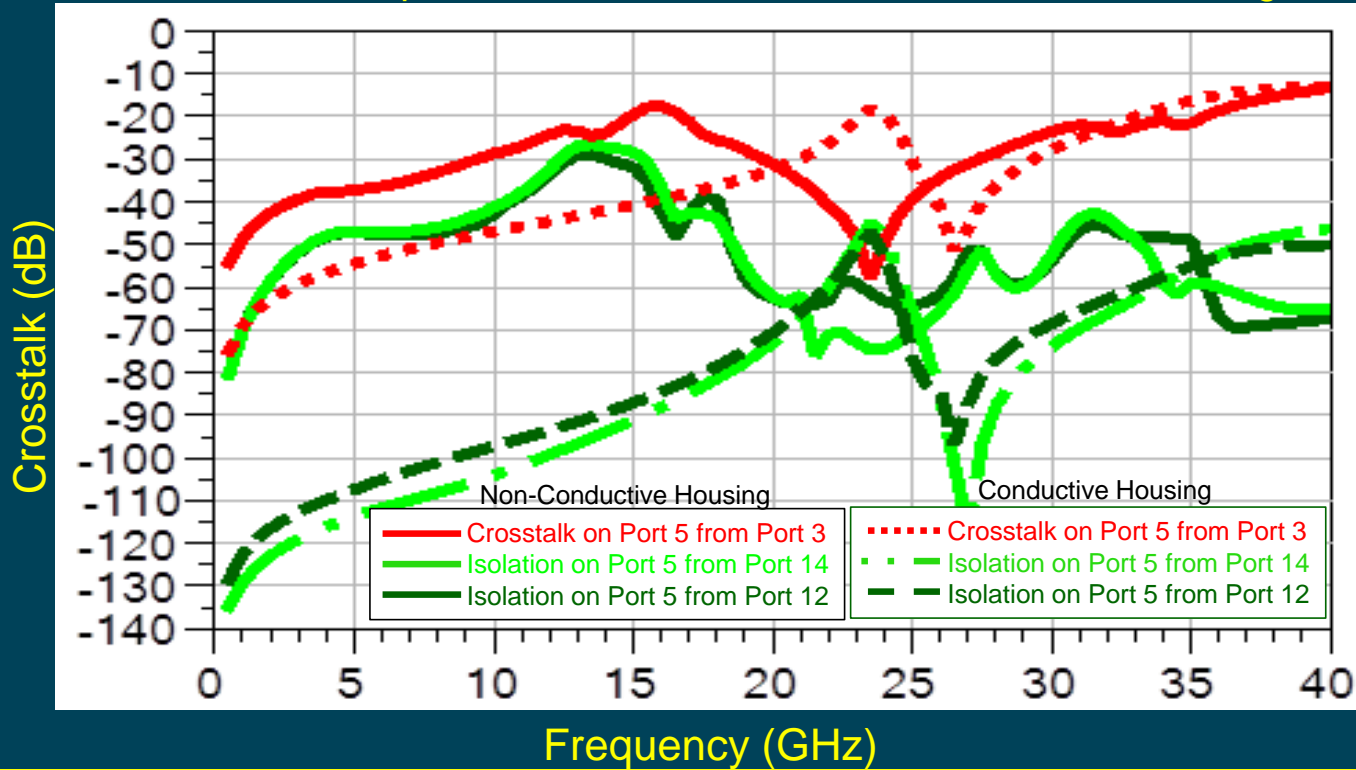
Isolation Between Adjacent Inserts and Insert Across Device



Conductive housings house the signals in non-conductive inserts

QFN Package Simulations – Non - Conductive vs Conductive

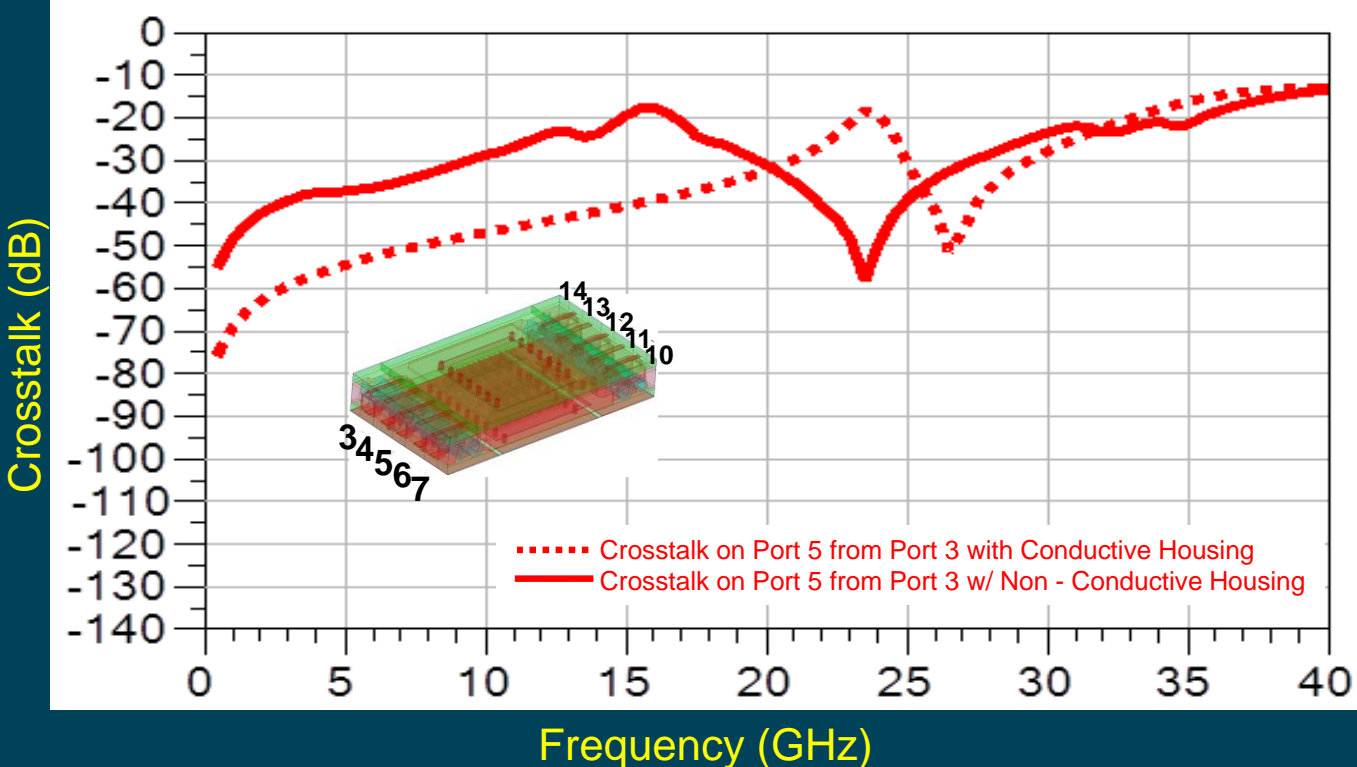
Crosstalk Comparison of Conductive vs Non-Conductive Housing



Conductive housings reduce noise by creating a grounding effect

QFN Package Simulations – Non - Conductive vs Conductive

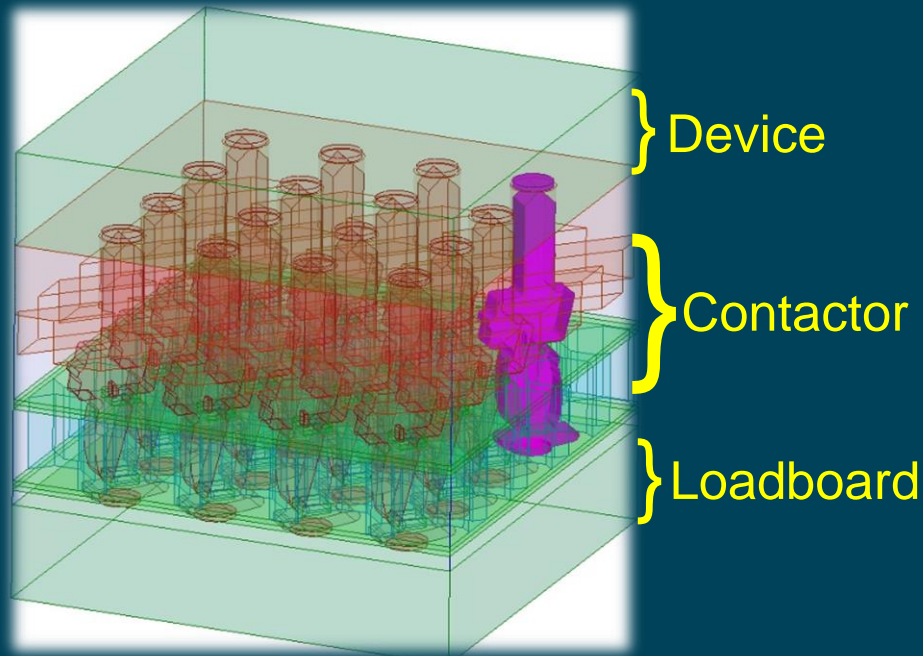
Crosstalk Comparison of Conductive vs Non-Conductive Housing



Conductive housings provide improved shielding between tightly spaced signals

LGA Package Simulations

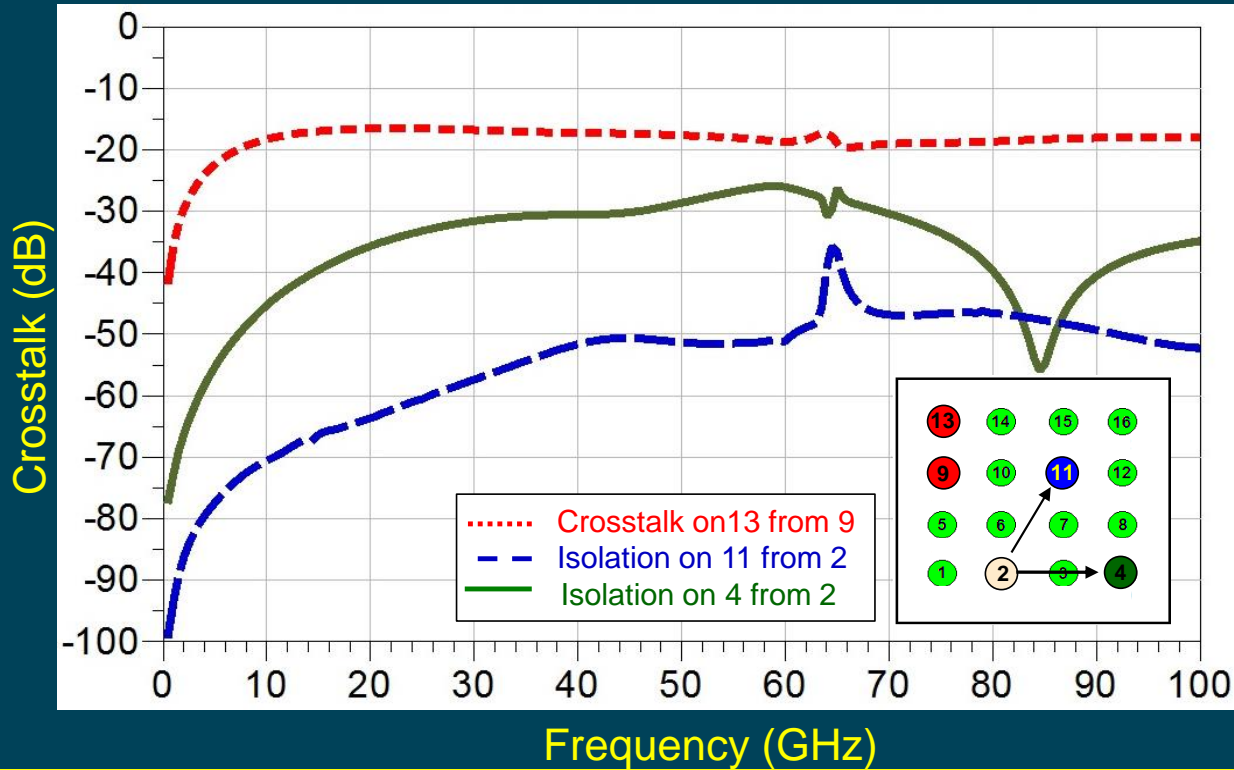
- **LGA package pads simulated with contactor and Loadboard pads**
 - Pitch maintained at 0.5mm
 - 16 pads simulated using a 4x4 array
 - Simulations show a variety of ground and signal combinations
- Simulations show Far End crosstalk



Placing signals on an LGA is dependent on the level of crosstalk shielding needed for a channel

LGA Package Simulations – Placement of Grounds

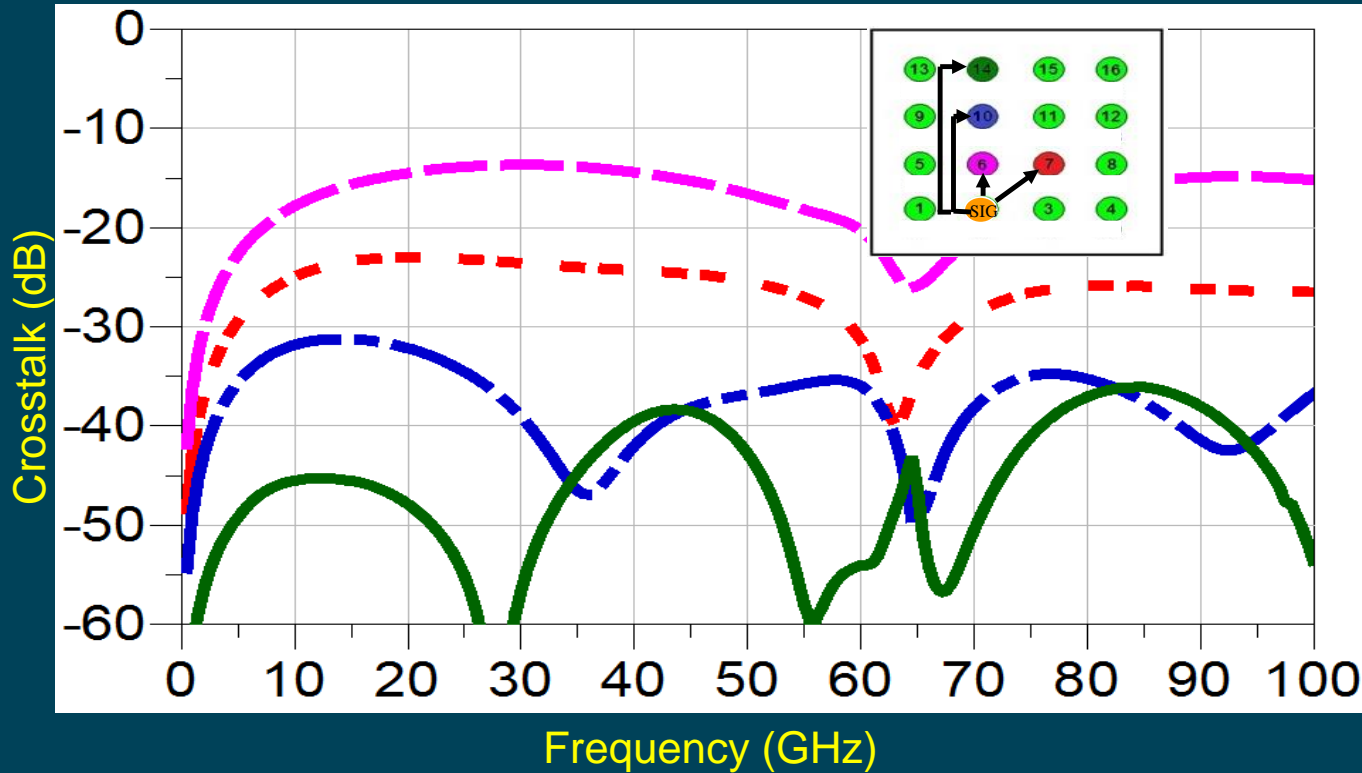
Crosstalk of LGA Package with Different Ground Configurations



Light green I/O are defined as ground, Colored I/O are defined as signals

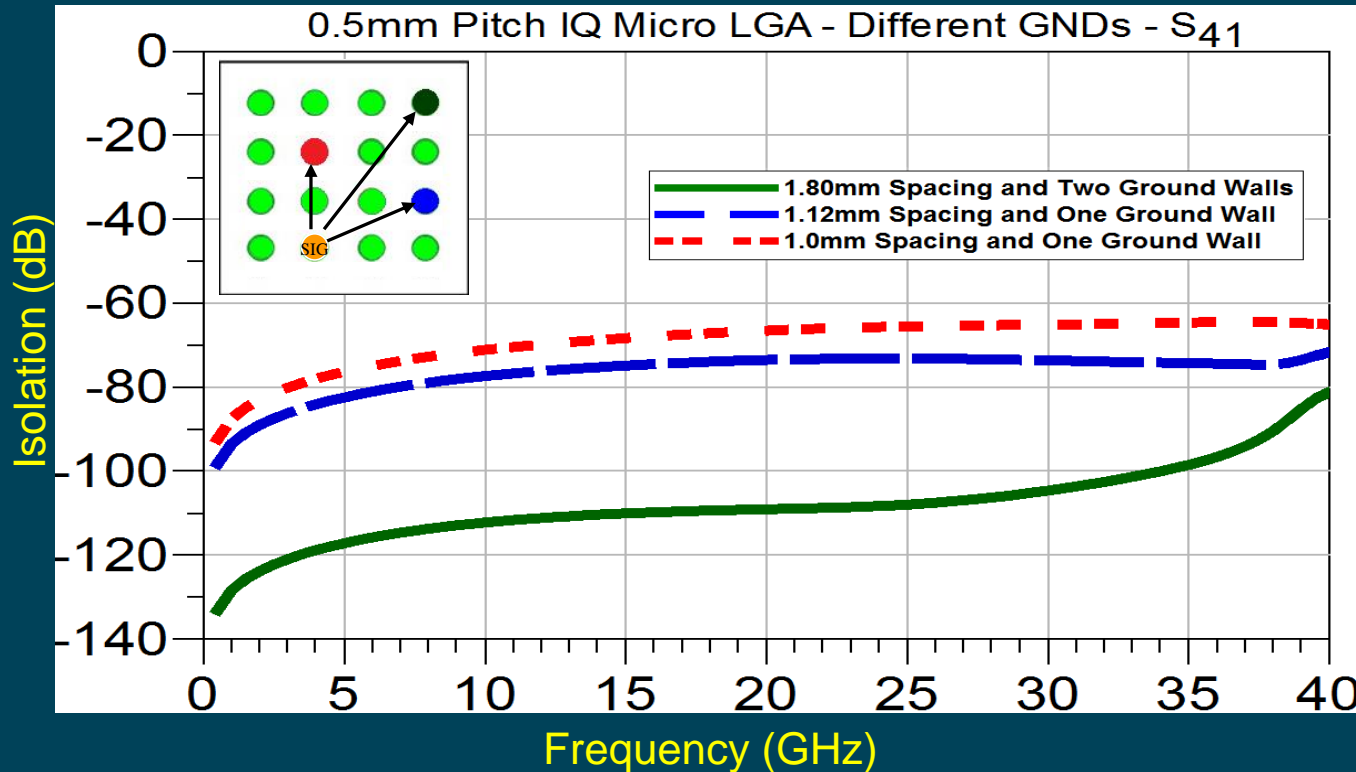
0.5mm Pitch LGA Package Simulations – Placement of Signals

Crosstalk of LGA Package with Different Ground Configurations



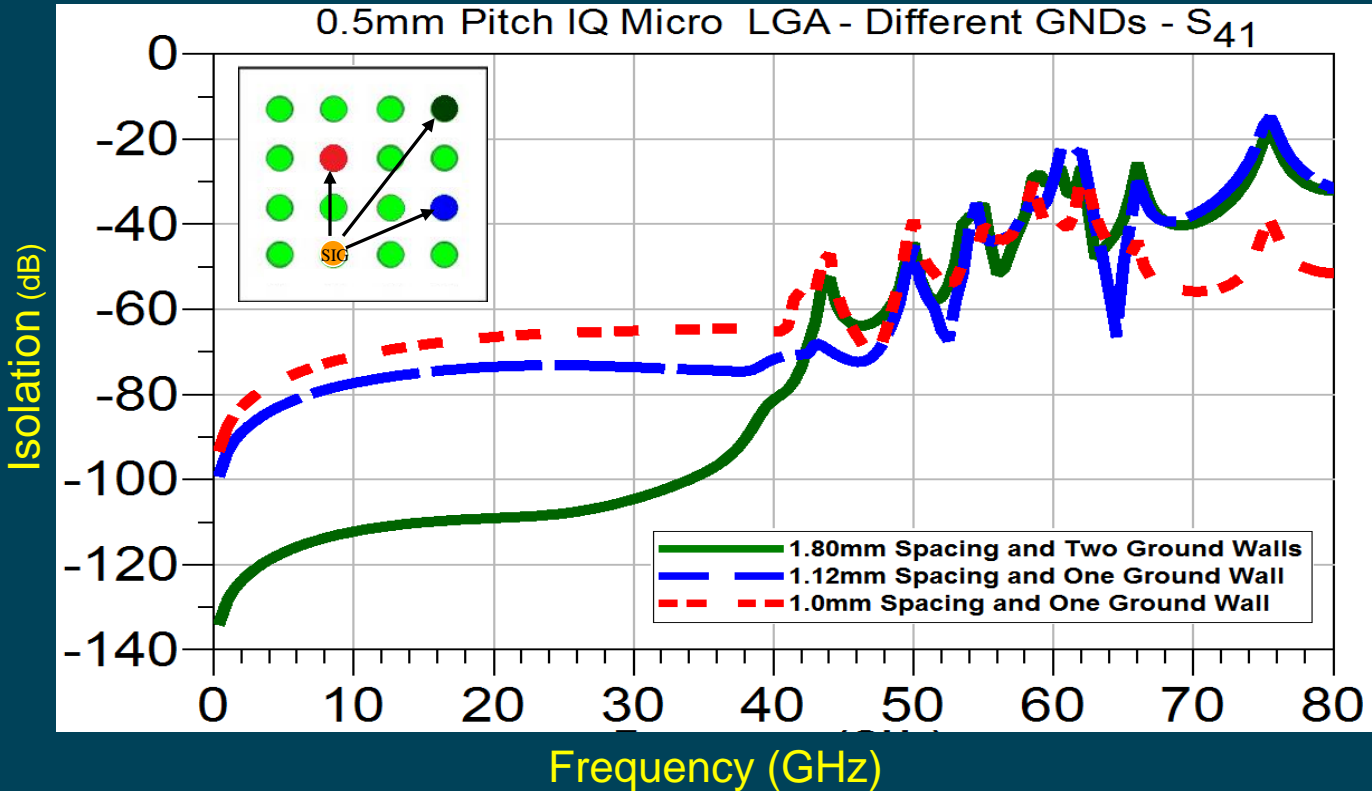
Light green I/O are defined as ground. Crosstalk is better the farther away signal is from aggressor.

0.5 mm Pitch IQtouch Micro LGA – Isolation vs. Distance and Number of Grounds



Spacing and ground placement is important for desired isolation

0.5 mm Pitch IQtouch Micro LGA – Isolation vs. Distance and Number of Grounds



At higher frequencies crosstalk can vary pertaining to additional parasitics



Conclusion

- **Crosstalk can be reduced using techniques like:**
 - **Pitch:** Increase distance between adjacent signals
 - **Grounds:** Increase number of grounds between signals
 - **Quantity of Grounds:** Surround signals with grounds
 - **Length of channels:** Limit the length of channels
- **Crosstalk can effect the integrity of the signal being transmitted by:**
 - **Causing signal loss from the aggressor line**
 - **Adding noise on the victim line**
- **Grounding mechanisms incorporated within a contactor assist in managing the effects of crosstalk from the device**
- **Simulating package with contactor determines expected test performance and identifies problems earlier to lower cost**